

SERIES MG5000 ALUMINUM WINDOW WALL SYSTEM

**THIS SYSTEM IS RATED FOR LARGE MISSILE IMPACT
SHUTTERS ARE NOT REQUIRED.**

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2020 (7TH EDITION)/2023 (8TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY. ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2020/2023 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.

MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE. LABELING TO COMPLY WITH SECTION 1709.9.2.

TYPICAL ELEVATION

INSTRUCTIONS:

USE CHARTS AS FOLLOWS.

- STEP 1** DETERMINE DESIGN WIND LOAD REQUIREMENT BASED ON WIND VELOCITY, BLDG. HEIGHT, WIND ZONE USING APPLICABLE ASCE 7 STANDARD.
- STEP 2** SEE CHARTS ON SHEET 2 FOR DESIGN LOAD CAPACITY OF DESIRED GLASS SIZE.
- STEP 3** CHECK MULLION CAPACITY FOR A GIVEN SPACING AND HEIGHT USING CHARTS ON SHEETS 3 & 4 FOR WINDOW WALL MULLION AND SHEETS 6 & 7 FOR DOOR MULLION. THE CAPACITY SHOULD EXCEED THE DESIGN LOAD.
- STEP 4** CHECK ANCHOR CAPACITY FOR WINDOW WALL SYSTEM USING CHARTS ON SHEETS 5, 5.1 & 5.2. FOR DOOR MULLION ANCHOR CAPACITY SEE CHART ON SHEET 7. THE CAPACITY SHOULD EXCEED THE DESIGN LOAD.
- STEP 5** THE LOWEST VALUE RESULTING FROM STEPS 2, 3 AND 4 SHALL APPLY TO ENTIRE SYSTEM.

ALLOWABLE LOADS FOR ALTERNATE SHAPES AS SHOWN ABOVE OR SIMILAR CAN BE VERIFIED BY INSCRIBING PICTURE WINDOW SHAPE WITHIN SQUARE OR RECTANGLE AS SHOWN IN DOTTED LINES AND OBTAINING ALLOWABLE LOADS FROM THOSE SHAPES. SINGLE LITES MAY BE INSTALLED VERTICALLY AS SHOWN ABOVE OR HORIZONTALLY.

PRODUCT COMPLIES WITH REQUIREMENTS OF ANSI Z97.1.

**LAMINATED GLASS
LARGE MISSILE IMPACT**

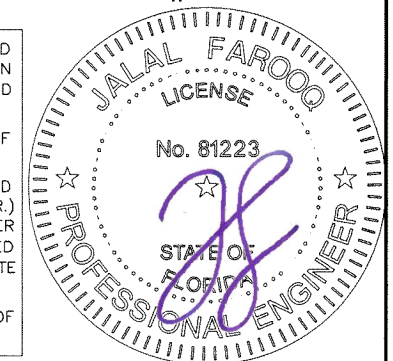
Sealed: 7/21/2023 FL #27000

A- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.

B- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.

C- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.

D- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.



af c

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978

SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)

MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL. 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

no	date	by	description
A	04.05.20		GENERAL REVISION
B	12.23.20		UPDATED TO 2020 FBC
C	07.20.23		UPDATED TO 2023 FBC

date: 04-20-18

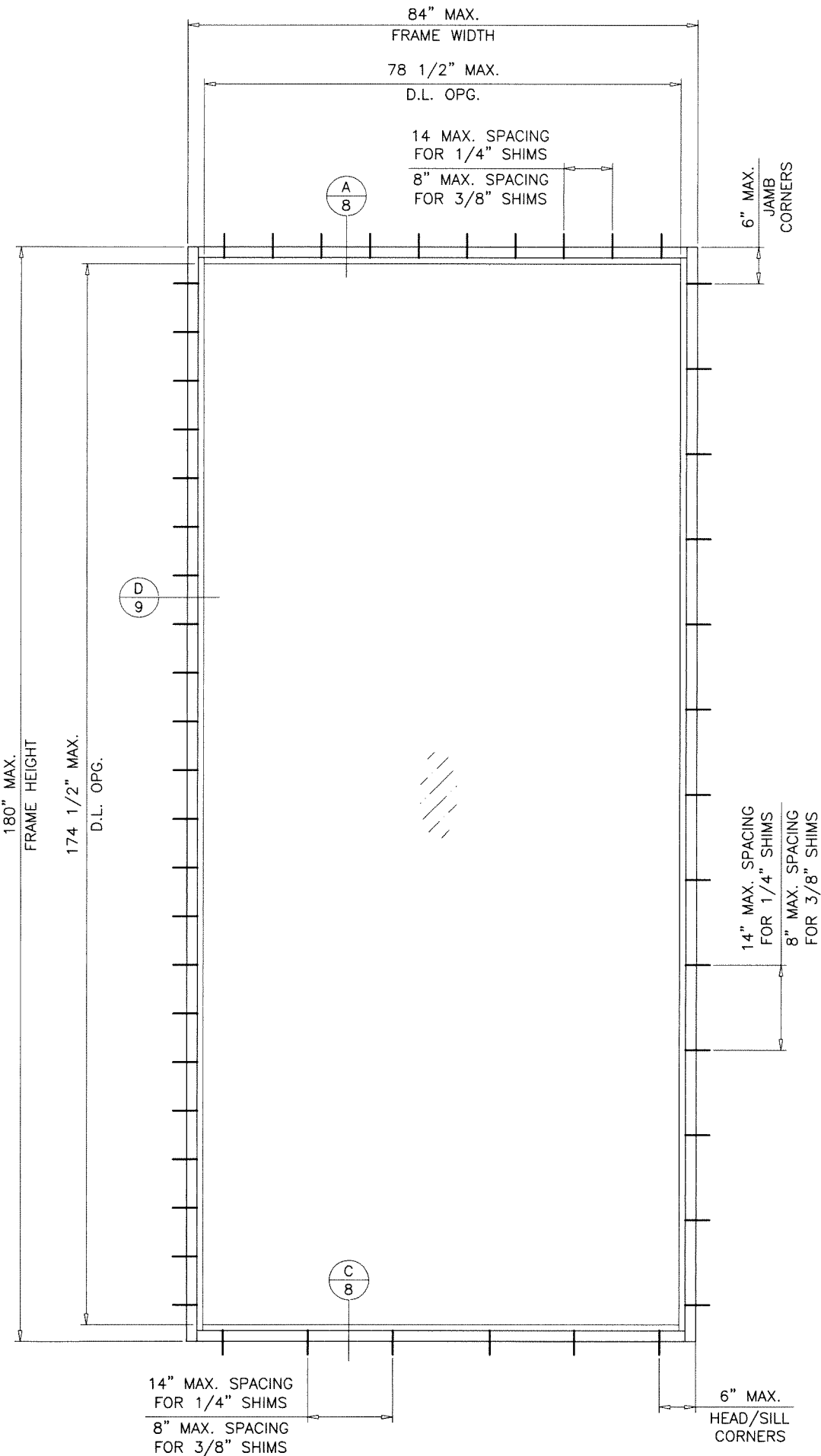
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dr. by: TARIQ

chk. by:

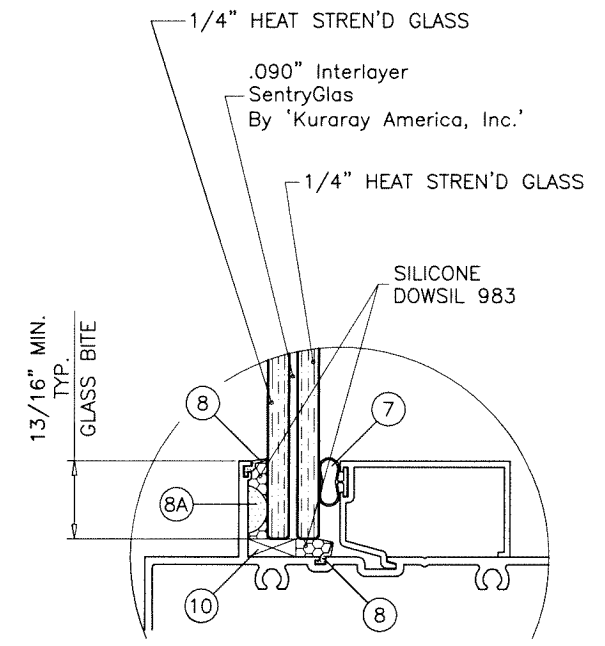
drawing no.
18-46F

sheet 1 of 12

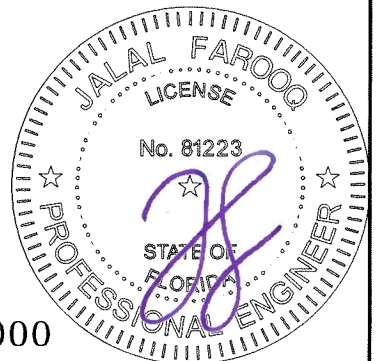


TYPICAL ELEVATION
SINGLE (O) PANEL

MAXIMUM DESIGN LOAD RATING = + 70.0 PSF
- 70.0 PSF
(ONLY FOR SINGLE UNITS SHOWN IN THIS SHEET OR SMALLER)



GLASS TYPE 'B1'



Sealed: 7/21/2023

FL #27000

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SERIES M65000 ALUM WINDOW WALL SYSTEM (L.M.I.)

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revisions:

no	date	by	description

date: 04-20-18

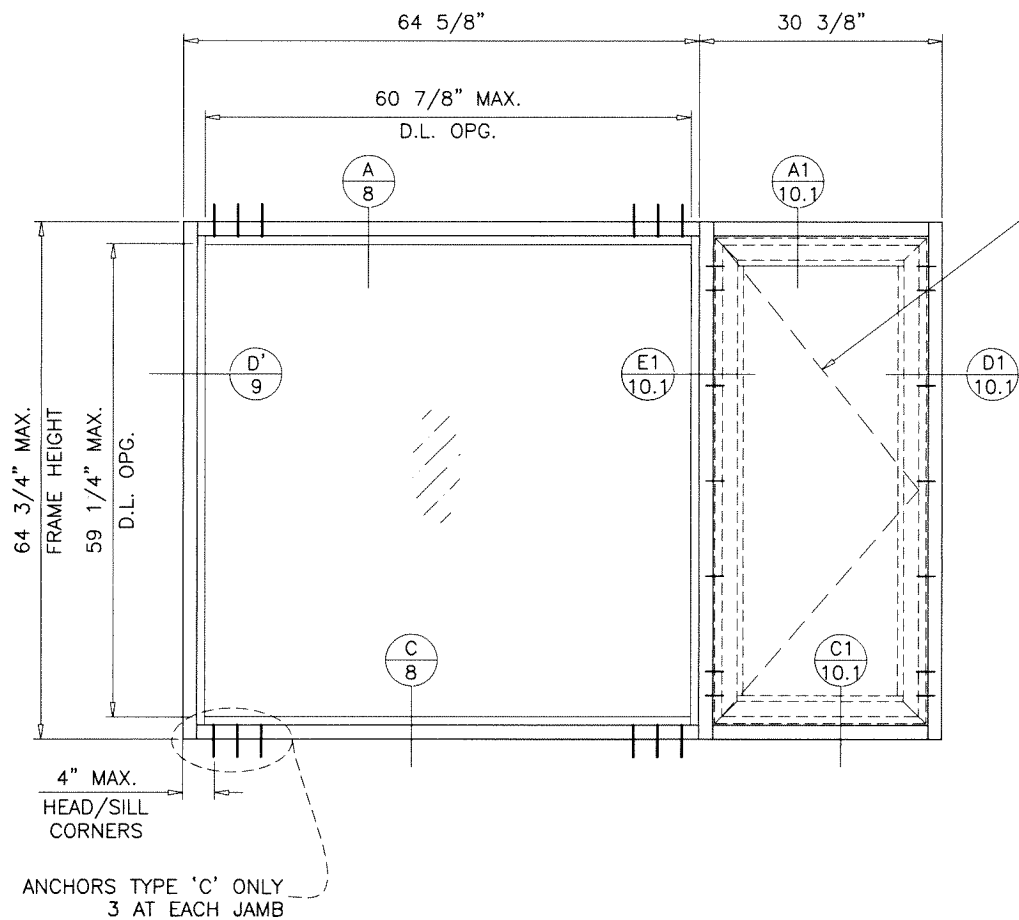
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dr. by: TARIQ

chk. by:

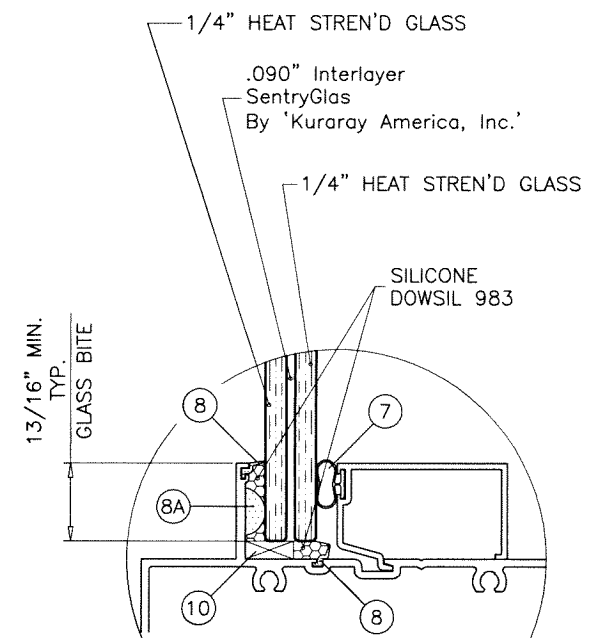
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sheet 1.1 of 12

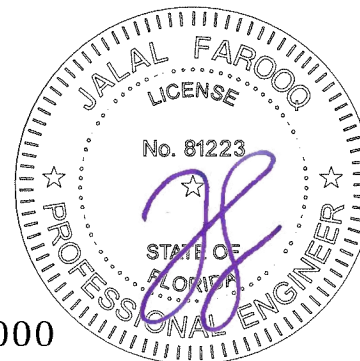


WINDOW WALL SYSTEM WITH WINDOW INSERT
SEE SEPARATE APPROVAL FOR WINDOW CAPACITY
LOWER RATING OF WINDOW OR
WINDOW WALL SYSTEM WILL CONTROL.

MAXIMUM DESIGN LOAD RATING = + 78.0 PSF
- 114.0 PSF
(ONLY FOR SINGLE UNITS SHOWN IN THIS SHEET)



GLASS TYPE 'B1'



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af c
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STORE 18-46F-MG

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revisions:	no	date	by	description

date: 04-20-18	scale: 1/2" = 1'-0"	dr. by: TARIQ	chk. by:
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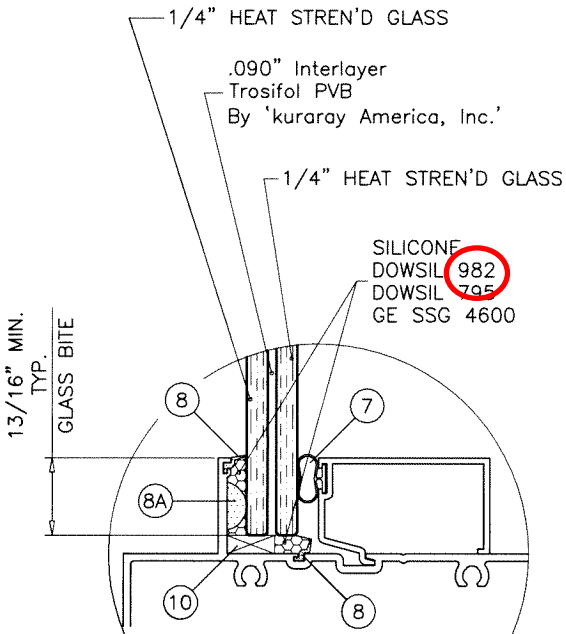
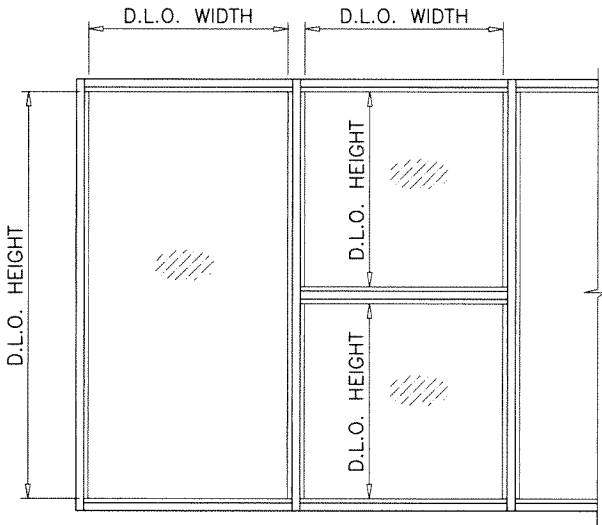
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18-46F
sheet 1.2 of 12

GLASS LOAD CAPACITY - PSF			
NOMINAL DIMS.		GLASS TYPE 'A'	GLASS TYPE 'B'
D.L.O. WIDTH	D.L.O. HEIGHT	EXT.(+)/INT.(-)	EXT.(+)/INT.(-)
28"	84-1/2"	80.0	130.0
32"		80.0	130.0
36"		80.0	130.0
40"		80.0	130.0
44-1/4"		80.0	130.0
48"		80.0	130.0
52"		80.0	130.0
56-1/4"		80.0	130.0
60-1/2"	90-1/2"	-	63.6
66-1/2"		-	58.3
28"		80.0	130.0
32"		80.0	130.0
36"		80.0	130.0
40"		80.0	130.0
44-1/4"		80.0	130.0
48"		80.0	130.0
52"		80.0	130.0
54-1/2"		56.0	70.0
60-1/2"	96-1/2"	-	63.6
66-1/2"		-	58.3
28"		80.0	130.0
32"		80.0	130.0
36"		80.0	130.0
40"		80.0	130.0
44-1/4"		80.0	130.0
48"		80.0	130.0
52"		80.0	127.2
54-1/2"		56.0	70.0
60-1/2"	102-1/2"	-	63.6
66-1/2"		-	58.3
28"		80.0	130.0
32"		80.0	130.0
36"		80.0	130.0
40"		80.0	130.0
44-1/4"		80.0	130.0
48"		80.0	128.9
54-1/2"		56.0	70.0
60-1/2"	108-1/2"	-	63.6
66-1/2"		-	58.3
28"		80.0	130.0
32"		80.0	130.0
36"		80.0	130.0
40"		80.0	130.0
44-1/4"		80.0	130.0
48"		62.2	70.0
54-1/2"		56.0	70.0
60-1/2"		-	63.6
66-1/2"		-	58.3

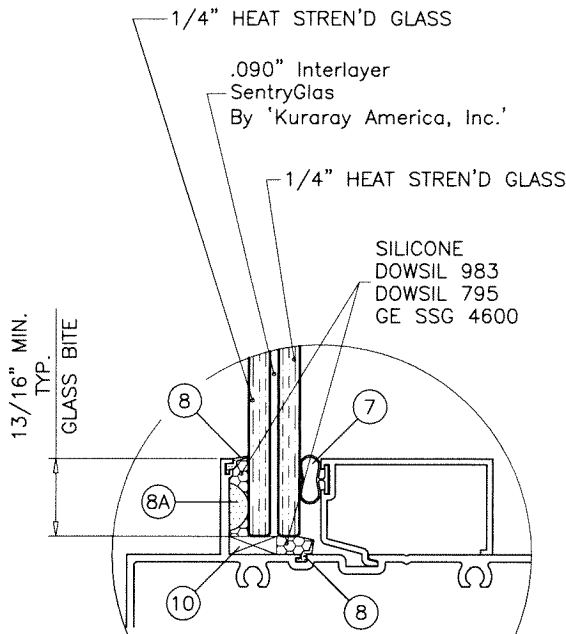
GLASS LOAD CAPACITY - PSF			
NOMINAL DIMS.		GLASS TYPE 'A'	GLASS TYPE 'B'
D.L.O. WIDTH	D.L.O. HEIGHT	EXT.(+)/INT.(-)	EXT.(+)/INT.(-)
28"	114-1/2"	80.0	130.0
32"		80.0	130.0
36"		80.0	130.0
40"		80.0	130.0
44-1/4"		80.0	130.0
48-1/2"		62.2	90.0
51-1/2"		-	90.0
54-1/2"		-	70.0
60-1/2"	120-1/2"	-	63.6
66-1/2"		-	58.3
44-1/4"		70.0	90.0
48"		62.2	90.0
50"		-	90.0
54-1/2"		-	70.0
60-1/2"		-	63.6
42-1/4"	126-1/2"	70.0	90.0
44-1/4"		-	90.0
48"		-	90.0
48-1/2"		-	70.0
54-1/2"		-	70.0
40"	132-1/2"	70.0	90.0
42-1/4"		70.0	90.0
44-1/4"		-	90.0
46"		-	90.0
48-1/2"		-	70.0
54-1/2"		-	70.0
40"	138-1/2"	70.0	90.0
42-1/4"		70.0	90.0
44-1/4"		-	90.0
48-1/2"		-	70.0
54-1/2"		-	70.0

NOTE:
INTERPOLATION BETWEEN WIDTHS ALLOWED.

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS).



GLASS TYPE 'A'



GLASS TYPE 'B'

GLAZING OPTIONS

GLASS

Sealed: 7/21/2023

FL #27000



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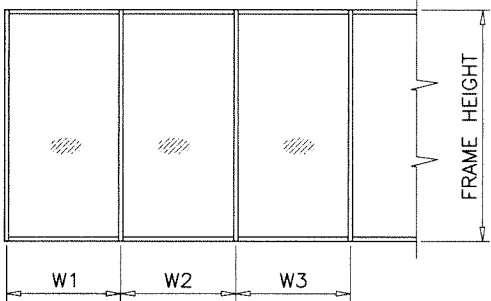
sheet 2 of 12

STORE\18-46F-MG

MULLION LOAD CAPACITY – PSF MULLIONS WITHOUT INTERMEDIATE HORIZONTALS			
NOMINAL DIMS.		JAMB 'J1A'	JAMB 'J1A'
WIDTH (W)	FRAME HEIGHT	MULL 'M1A'	MULL 'M2A'
		EXT. (+) INT. (–)	EXT. (+) INT. (–)
30"	86–1/2"	60.0	70.0
36"		60.0	70.0
42"		60.0	70.0
48"		60.0	70.0
54"		60.0	70.0
60"		60.0	70.0
30"	90"	60.0	70.0
36"		60.0	70.0
42"		60.0	70.0
48"		60.0	70.0
54"		60.0	70.0
60"		60.0	70.0
30"	96"	60.0	70.0
36"		60.0	70.0
42"		60.0	70.0
48"		60.0	70.0
54"		55.6	70.0
60"		51.5	70.0
30"	98–1/2"	60.0	70.0
36"		60.0	70.0
42"		60.0	70.0
48"		57.6	70.0
54"		52.4	70.0
30"	102"	60.0	70.0
36"		60.0	70.0
42"		59.7	70.0
48"		53.2	70.0
54"		48.3	70.0
30"	108"	60.0	70.0
36"		60.0	70.0
42"		52.6	70.0
48"		46.8	70.0
54"		–	70.0
60"		–	70.0
30"	110–1/2"	60.0	70.0
36"		57.1	70.0
42"		49.7	70.0
48"		44.3	70.0
54"		–	70.0
60"		–	70.0
30"	114"	60.0	70.0
36"		51.8	70.0
42"		45.1	70.0
48"		40.1	70.0
54"		–	70.0
30"	120"	52.5	70.0
36"		44.3	70.0
42"		38.5	70.0
48"		34.2	66.7
54"		–	60.4
57"		–	57.8

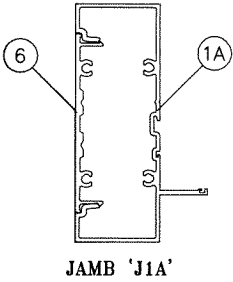
MULLION LOAD CAPACITY – PSF MULLIONS WITHOUT INTERMEDIATE HORIZONTALS			
NOMINAL DIMS.		JAMB 'J1A'	JAMB 'J1A'
WIDTH (W)	FRAME HEIGHT	MULL 'M1A'	MULL 'M2A'
		EXT. (+) INT. (–)	EXT. (+) INT. (–)
30"	126"	–	70.0
36"		–	70.0
42"		–	64.6
48"		–	57.3
54"		–	51.8
30"	132"	–	70.0
36"		–	64.5
42"		–	55.9
48"		–	49.6
52"		–	46.2
30"	138"	–	67.1
36"		–	56.3
42"		–	48.8
48"		–	43.2
50"		–	41.6
30"	144"	–	58.9
36"		–	49.5
42"		–	42.8
48"		–	37.8

UNANCHORED
JAMB OPTIONS
MULL OPTIONS

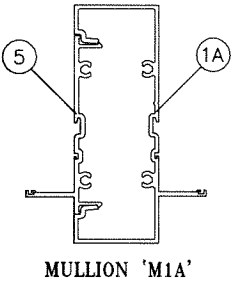


WIDTH (W) = W1
AT FRAME JAMB

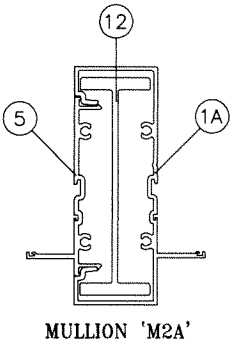
WIDTH (W) = $\frac{W2 + W3}{2}$
AT FRAME MULLION



Ix	IN ⁴	Sx	IN ³
4.1316		1.6902	



Ix	IN ⁴	Sx	IN ³
4.2902		1.7239	



Ix	IN ⁴	Sx	IN ³
8.3779		3.527	

Sealed: 7/21/2023

FL #27000



MULLIONS

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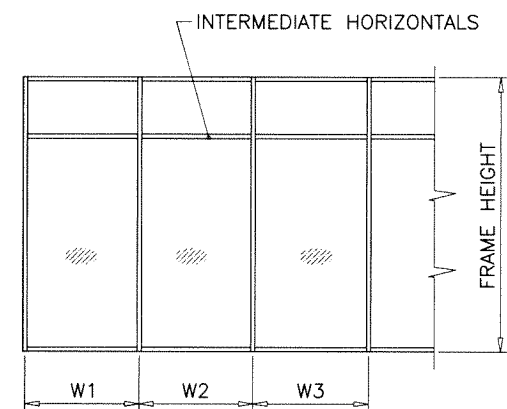
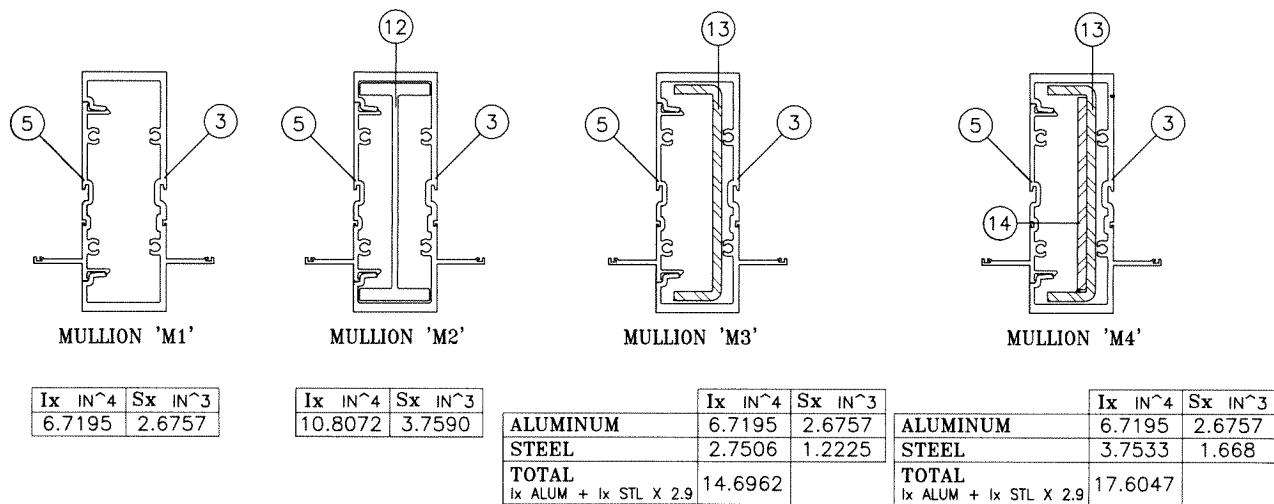
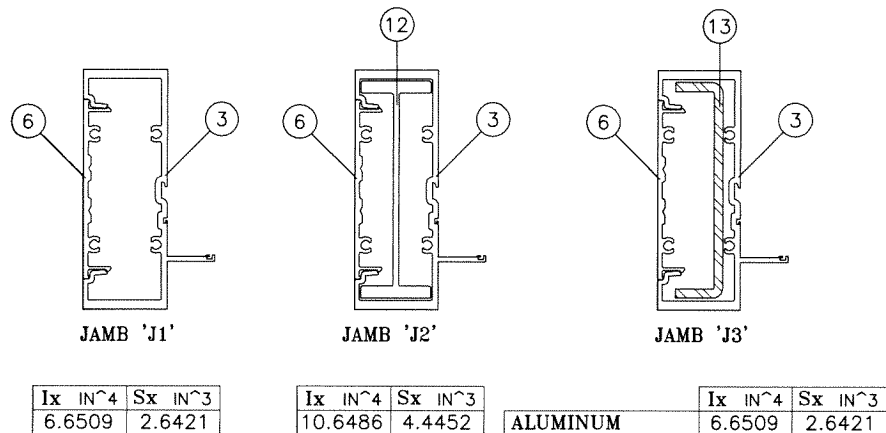
drawing no.
18-46F
sheet **3.1** of **12**

STORE\18-46F-MG

MULLION LOAD CAPACITY – PSF MULLIONS WITH INTERMEDIATE HORIZONTALS					
NOMINAL DIMS.		JAMB 'J1'	JAMB 'J1'	JAMB 'J2' JAMB 'J3'	JAMB 'J3'
		MULL 'M1'	MULL 'M2'	MULL 'M3'	MULL 'M4'
WIDTH (W)	FRAME HEIGHT	EXT. (+) INT. (–)	EXT. (+) INT. (–)	EXT. (+) INT. (–)	EXT. (+) INT. (–)
30"	78"	130.0	130.0	130.0	130.0
36"		130.0	130.0	130.0	130.0
42"		130.0	130.0	130.0	130.0
48"		130.0	130.0	130.0	130.0
54"		130.0	130.0	130.0	130.0
60"		130.0	130.0	130.0	130.0
30"	86–1/2"	130.0	130.0	130.0	130.0
36"		130.0	130.0	130.0	130.0
42"		130.0	130.0	130.0	130.0
48"		130.0	130.0	130.0	130.0
54"		118.9	130.0	130.0	130.0
60"		107.0	130.0	124.8	130.0
30"	90"	130.0	130.0	130.0	130.0
36"		130.0	130.0	130.0	130.0
42"		130.0	130.0	130.0	130.0
48"		119.2	130.0	130.0	130.0
54"		105.9	130.0	128.1	130.0
60"		95.3	130.0	115.3	130.0
30"	96"	130.0	130.0	130.0	130.0
36"		130.0	130.0	130.0	130.0
42"		112.2	130.0	130.0	130.0
48"		98.2	130.0	126.7	130.0
54"		87.3	130.0	112.6	130.0
60"		78.5	122.1	101.4	130.0
30"	98–1/2"	130.0	130.0	130.0	130.0
36"		121.2	130.0	130.0	130.0
42"		103.9	130.0	130.0	130.0
48"		90.9	130.0	120.3	130.0
54"		80.8	128.9	107.0	130.0
58"		75.2	120.0	99.6	130.0
30"	102"	130.0	130.0	130.0	130.0
36"		109.1	130.0	130.0	130.0
42"		93.6	130.0	128.3	130.0
48"		81.9	130.0	112.2	130.0
54"		72.8	117.0	99.8	130.0
56"		70.2	112.8	96.2	130.0
30"	108"	110.3	130.0	130.0	130.0
36"		91.9	130.0	130.0	130.0
42"		78.8	126.8	114.4	130.0
48"		69.0	110.9	100.1	130.0
53"		62.5	100.4	90.7	130.0
30"	110–1/2"	103.0	130.0	130.0	130.0
36"		85.8	130.0	127.5	130.0
42"		73.6	118.3	109.3	130.0
48"		64.4	103.6	95.6	130.0
52"		59.4	95.6	88.3	130.0
30"	114"	93.8	130.0	130.0	130.0
36"		78.2	125.7	119.8	130.0
42"		67.0	107.8	102.7	130.0
48"		58.6	94.3	89.8	130.0
50"		56.3	90.5	86.2	130.0
30"	120"	80.4	129.4	129.7	130.0
36"		67.0	107.8	108.1	130.0
42"		57.5	92.4	92.7	130.0
48"		50.3	80.9	81.1	130.0

MULLION LOAD CAPACITY – PSF MULLIONS WITH INTERMEDIATE HORIZONTALS			
NOMINAL DIMS.		JAMB 'J2' JAMB 'J3'	JAMB 'J3'
		MULL 'M4'	MULL 'M4'
WIDTH (W)	FRAME HEIGHT	EXT. (+) INT. (–)	EXT. (+) INT. (–)
54"	120"	90.0	90.0
57"		90.0	90.0
30"	126"	90.0	90.0
36"		90.0	90.0
42"		90.0	90.0
48"		90.0	90.0
54"		90.0	90.0
60"		–	70.0
30"	132"	90.0	90.0
36"		90.0	90.0
42"		90.0	90.0
48"		90.0	90.0
52"		90.0	90.0
54"		–	70.0
60"		–	66.6
30"	138"	90.0	90.0
36"		90.0	90.0
42"		90.0	90.0
48"		86.6	86.6
50"		83.1	83.1
54"		–	67.7
60"		–	60.9
30"	144"	90.0	90.0
36"		90.0	90.0
42"		87.1	87.1
48"		76.2	76.2
54"		–	62.2
60"		–	55.9

NOTE:
INTERPOLATION BETWEEN WIDTHS ALLOWED.



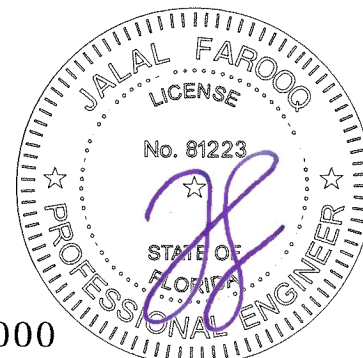
WIDTH (W) = W1
AT FRAME JAMB

WIDTH (W) = $\frac{W2 + W3}{2}$
AT FRAME MULLION

MULLIONS

Sealed: 7/21/2023

FL #27000



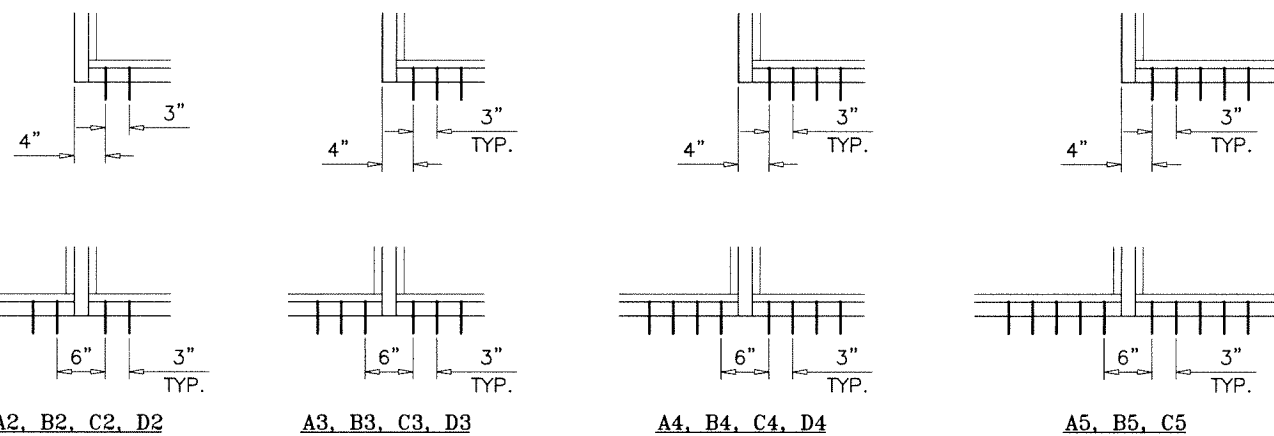
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100 FAX. (305) 262-6978
(C.A.N. 3538)

SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)
MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

revisions:	no	date	by	description

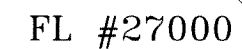
date: 04-20-18	scale: -	dr. by: TARIQ	chk. by:
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drawing no.
18-46F
sheet 4 of 12



ALL OTHER ANCHORS TO BE SPACED AS PER ELEVATION.

ANCHORS



SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)

MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

[illegible]

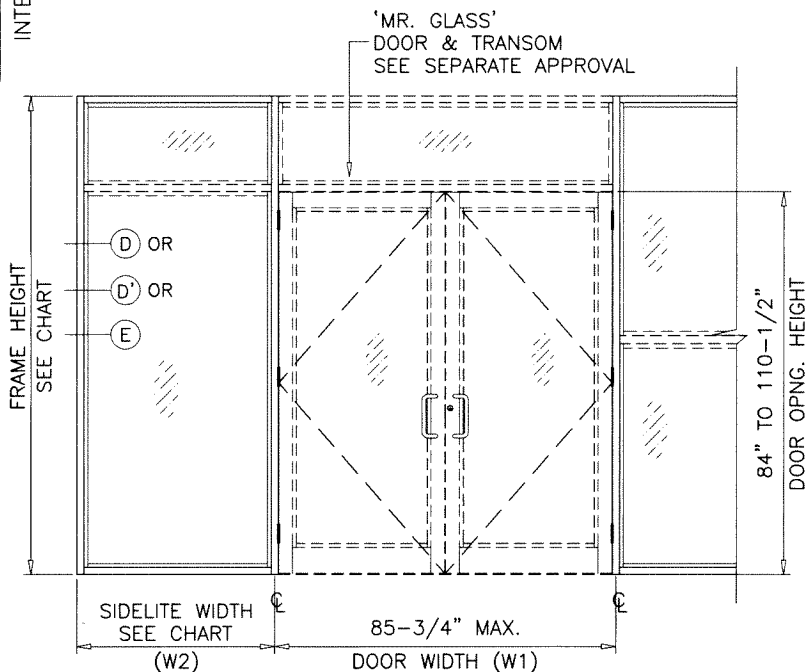
ANCHOR LOAD CAPACITY - PSF EXT.(+) & INT.(-)																												
NOMINAL DIMS.		ANCHORS TYPE 'A'								ANCHORS TYPE 'B'								ANCHORS TYPE 'C'								1/4" MAX. SHIM		
		3/8" SHIM SPACE				1/2" SHIM SPACE				3/8" SHIM SPACE				1/2" SHIM SPACE				3/8" SHIM SPACE				1/2" SHIM SPACE				ANCHORS TYPE 'D'		
WIDTH (W)	FRAME HEIGHT	A2	A3	A4	A5	A2	A3	A4	A5	B2	B3	B4	B5	B2	B3	B4	B5	C2	C3	C4	C5	C2	C3	C4	C5	D2	D3	D4
30"	86-1/2"	59.1	88.6	118.2	130.0	46.1	69.2	92.2	115.3	67.9	101.9	130.0	130.0	53.3	79.9	106.5	130.0	115.9	130.0	130.0	130.0	91.4	130.0	130.0	130.0	130.0	130.0	130.0
36"		49.2	73.9	98.5	123.1	38.4	57.7	76.9	96.1	56.6	84.9	113.2	130.0	44.4	66.6	88.8	111.0	96.6	130.0	130.0	130.0	76.2	114.3	130.0	130.0	130.0	130.0	130.0
42"		42.2	63.3	84.4	105.5	32.9	49.4	65.9	82.4	48.5	72.8	97.0	121.3	38.1	57.1	76.1	95.1	82.8	123.7	130.0	130.0	65.3	98.0	130.0	130.0	124.0	130.0	130.0
48"		36.9	55.4	73.9	92.3	28.8	43.2	57.7	72.1	42.5	63.7	84.9	106.1	33.3	49.9	66.6	83.2	72.4	108.2	130.0	130.0	57.2	85.7	114.3	130.0	108.5	130.0	130.0
54"		32.8	49.2	65.7	82.1	25.6	38.4	51.2	64.1	37.7	56.6	75.5	94.3	29.6	44.4	59.2	74.0	64.4	96.2	128.7	130.0	50.8	76.2	101.6	127.0	96.4	130.0	130.0
60"		29.5	44.3	59.1	73.9	23.1	34.6	46.1	57.7	34.0	50.9	67.9	84.9	26.6	40.0	53.3	66.6	57.9	86.6	115.9	130.0	45.7	68.6	91.4	114.3	86.8	130.0	130.0
66"		26.9	40.3	53.7	67.1	21.0	31.4	41.9	52.4	30.9	46.4	61.8	77.3	24.3	36.4	48.5	60.6	52.7	79.0	105.4	130.0	41.5	62.2	83.0	103.7	78.9	118.3	130.0
72"		24.6	36.9	49.2	61.5	-	28.8	38.4	48.0	28.3	42.5	56.7	70.8	22.2	33.4	44.5	55.6	48.3	72.4	96.6	120.7	38.0	57.0	76.1	95.1	72.3	108.5	130.0
30"	90"	56.8	85.2	113.6	130.0	44.3	66.5	88.7	110.8	65.3	97.9	130.0	130.0	51.2	76.8	102.4	128.0	111.4	130.0	130.0	130.0	87.9	130.0	130.0	130.0	130.0	130.0	130.0
36"		47.3	71.0	94.6	118.3	36.9	55.4	73.9	92.4	54.4	81.6	108.8	130.0	42.7	64.0	85.3	106.7	92.8	130.0	130.0	130.0	73.2	109.9	130.0	130.0	130.0	130.0	130.0
42"		40.6	60.8	81.1	101.4	31.7	47.5	63.3	79.2	46.6	69.9	93.3	116.6	36.6	54.9	73.1	91.4	79.5	118.9	130.0	130.0	62.8	94.2	125.6	130.0	119.2	130.0	130.0
48"		35.5	53.2	71.0	88.7	27.7	41.6	55.4	69.3	40.8	61.2	81.6	102.0	32.0	48.0	64.0	80.0	69.6	104.0	130.0	130.0	54.9	82.4	109.9	130.0	104.3	130.0	130.0
54"		31.5	47.3	63.1	78.9	24.6	36.9	49.3	61.6	36.3	54.4	72.5	90.7	28.4	42.7	56.9	71.1	61.9	92.4	123.7	130.0	48.8	73.2	97.7	122.1	92.7	130.0	130.0
60"		28.4	42.6	56.8	71.0	22.2	33.2	44.3	55.4	32.6	49.0	65.3	81.6	25.6	38.4	51.2	64.0	55.7	83.2	111.4	130.0	43.9	65.9	87.9	109.9	83.4	125.1	130.0
66"		25.8	38.7	51.6	64.5	20.2	30.2	40.3	50.4	29.7	44.6	59.4	74.3	23.3	35.0	46.6	58.3	50.6	76.0	101.3	126.6	39.9	59.8	79.7	99.7	75.8	113.7	130.0
72"		23.7	35.5	47.3	59.2	-	27.7	36.9	46.2	27.2	40.9	54.5	68.1	21.4	32.1	42.7	53.4	46.4	69.6	92.8	116.0	36.6	54.8	73.1	91.4	69.5	104.3	130.0
30"	96"	53.2	79.9	106.5	130.0	41.6	62.3	83.1	103.9	61.2	91.8	122.4	130.0	48.0	72.0	96.0	120.0	104.4	130.0	130.0	130.0	82.4	123.6	130.0	130.0	130.0	130.0	130.0
36"		44.4	66.6	88.7	110.9	34.6	52.0	69.3	86.6	51.0	76.5	102.0	127.5	40.0	60.0	80.0	100.0	87.0	130.0	130.0	130.0	68.7	103.0	130.0	130.0	130.0	130.0	130.0
42"		38.0	57.0	76.1	95.1	29.7	44.5	59.4	74.2	43.7	65.6	87.4	109.3	34.3	51.4	68.6	85.7	74.6	111.4	130.0	130.0	58.9	88.3	117.7	130.0	111.7	130.0	130.0
48"		33.3	49.9	66.6	83.2	26.0	39.0	52.0	64.9	38.3	57.4	76.5	95.6	30.0	45.0	60.0	75.0	65.3	97.5	130.0	130.0	51.5	77.3	103.0	128.8	97.8	130.0	130.0
54"		29.6	44.4	59.2	73.9	23.1	34.6	46.2	57.7	34.0	51.0	68.0	85.0	26.7	40.0	53.3	66.7	58.0	86.7	116.0	130.0	45.8	68.7	91.6	114.4	86.9	130.0	130.0
60"		26.6	39.9	53.2	66.6	20.8	31.2	41.6	52.0	30.6	45.9	61.2	76.5	24.0	36.0	48.0	60.0	52.2	78.0	104.4	130.0	41.2	61.8	82.4	103.0	78.2	117.3	130.0
66"		24.2	36.3	48.4	60.5	-	28.3	37.8	47.2	27.9	41.8	55.7	69.6	21.9	32.8	43.7	54.6	47.5	71.2	94.9	118.7	37.4	56.1	74.8	93.5	71.1	106.6	130.0
72"		22.2	33.3	44.4	55.5	-	26.0	34.6	43.3	25.5	38.3	51.1	63.8	20.0	30.1	40.1	50.1	43.5	65.3	87.0	108.8	34.3	51.4	68.5	85.7	65.2	97.8	130.0
30"	98-1/2"	51.9	77.8	103.8	129.7	40.5	60.8	81.0	101.3	59.6	89.5	119.3	130.0	46.8	70.2	93.6	117.0	101.8	130.0	130.0	130.0	80.3	120.5	130.0	130.0	130.0	130.0	130.0
36"		43.2	64.9	86.5	108.1	33.8	50.6	67.5	84.4	49.7	74.6	99.4	124.3	39.0	58.5	78.0	97.5	84.8	126.7	130.0	130.0	66.9	100.4	130.0	130.0	127.0	130.0	130.0
42"		37.1	55.6	74.1	92.7	28.9	43.4	57.9	72.3	42.6	63.9	85.2	106.5	33.4	50.1	66.8	83.5	72.7	108.6	130.0	130.0	57.4	86.0	114.7	130.0	108.9	130.0	130.0
48"		32.4	48.6	64.9	81.1	25.3	38.0	50.6	63.3	37.3	55.9	74.6	93.2	29.2	43.9	58.5	73.1	63.6	95.0	127.2	130.0	50.2	75.3	100.4	125.5	95.3	130.0	130.0
54"		28.8	43.2	57.7	72.1	22.5	33.8	45.0	56.3	33.1	49.7	66.3	82.8	26.0	39.0	52.0	65.0	56.5	84.5	113.1	130.0	44.6	66.9	89.2	111.5	84.7	127.0	130.0
60"		25.9	38.9	51.9	64.9	20.3	30.4	40.5	50.6	29.8	44.7	59.6	74.6	23.4	35.1	46.8	58.5	50.9	76.0	101.8	127.2	40.2	60.2	80.3	100.4	76.2	114.3	130.0
66"		23.6	35.4	47.2	59.0	-	27.6	36.8	46.0	27.1	40.7	54.3	67.9	21.3	31.9	42.6	53.2	46.3	69.4	92.5	115.7	36.4	54.6	72.9	91.1	69.3	103.9	130.0
72"		21.6	32.4	43.2	54.1	-	25.3	33.8	42.2	24.9	37.3	49.8	62.2	-	29.3	39.0	48.8	42.4	63.6	84.8	106.0	33.4	50.1	66.8	83.5	63.5	95.3	127.0
30"	102"	50.1	75.2	100.2	125.3	39.1	58.7	78.2	97.8	57.6	86.4	115.2	130.0	45.2	67.8	90.4	112.9	98.3	130.0	130.0	130.0	77.6	116.3	130.0	130.0	130.0	130.0	130.0
36"		41.8	62.6	83.5	104.4	32.6	48.9	65.2	81.5	48.0	72.0	96.0	120.0	37.6	56.5	75.3	94.1	81.9	122.4	130.0	130.0	64.6	96.9	129.3	130.0	122.7	130.0	130.0
42"		35.8																										

ANCHOR LOAD CAPACITY – PSF EXT.(+) & INT.(–)																												
NOMINAL DIMS.		ANCHORS TYPE 'A'								ANCHORS TYPE 'B'								ANCHORS TYPE 'C'								1/4" MAX. SHIM		
		3/8" SHIM SPACE				1/2" SHIM SPACE				3/8" SHIM SPACE				1/2" SHIM SPACE				3/8" SHIM SPACE				1/2" SHIM SPACE				ANCHORS TYPE 'D'		
WIDTH (W)	FRAME HEIGHT	A2	A3	A4	A5	A2	A3	A4	A5	B2	B3	B4	B5	B2	B3	B4	B5	C2	C3	C4	C5	C2	C3	C4	C5	D2	D3	D4
30"	110–1/2"	46.3	69.4	92.5	115.6	36.1	54.2	72.2	90.3	53.2	79.8	106.3	130.0	41.7	62.6	83.4	104.3	90.7	130.0	130.0	130.0	71.6	107.4	130.0	130.0	130.0	130.0	130.0
36"		38.5	57.8	77.1	96.4	30.1	45.1	60.2	75.2	44.3	66.5	88.6	110.8	34.8	52.1	69.5	86.9	75.6	112.9	130.0	130.0	59.7	89.5	119.3	130.0	113.2	130.0	130.0
42"		33.0	49.6	66.1	82.6	25.8	38.7	51.6	64.5	38.0	57.0	76.0	94.9	29.8	44.7	59.6	74.5	64.8	96.8	129.6	130.0	51.1	76.7	102.3	127.8	97.1	130.0	130.0
48"		28.9	43.4	57.8	72.3	22.6	33.8	45.1	56.4	33.2	49.8	66.5	83.1	26.1	39.1	52.1	65.2	56.7	84.7	113.4	130.0	44.7	67.1	89.5	111.9	84.9	127.4	130.0
54"		25.7	38.5	51.4	64.2	20.1	30.1	40.1	50.1	29.5	44.3	59.1	73.8	23.2	34.8	46.3	57.9	50.4	75.3	100.8	126.0	39.8	59.7	79.5	99.4	75.5	113.2	130.0
60"		23.1	34.7	46.3	57.8	–	27.1	36.1	45.1	26.6	39.9	53.2	66.5	20.9	31.3	41.7	52.1	45.4	67.8	90.7	113.4	35.8	53.7	71.6	89.5	67.9	101.9	130.0
66"		21.0	31.5	42.0	52.6	–	24.6	32.8	41.0	24.2	36.3	48.4	60.5	–	28.5	38.0	47.5	41.2	61.9	82.5	103.1	32.5	48.7	65.0	81.2	61.8	92.6	123.5
72"		–	28.9	38.5	48.2	–	22.6	30.1	37.6	22.2	33.3	44.4	55.5	–	26.1	34.8	43.5	37.8	56.7	75.6	94.5	29.8	44.7	59.5	74.4	56.6	84.9	113.2
30"	114"	44.8	67.3	89.7	112.1	35.0	52.5	70.0	87.5	51.5	77.3	103.1	128.8	40.4	60.6	80.8	101.1	87.9	130.0	130.0	130.0	69.4	104.1	130.0	130.0	130.0	130.0	130.0
36"		37.4	56.0	74.7	93.4	29.2	43.7	58.3	72.9	42.9	64.4	85.9	107.4	33.7	50.5	67.4	84.2	73.3	109.5	130.0	130.0	57.8	86.7	115.6	130.0	109.8	130.0	130.0
42"		32.0	48.0	64.0	80.1	25.0	37.5	50.0	62.5	36.8	55.2	73.6	92.0	28.9	43.3	57.7	72.2	62.8	93.8	125.6	130.0	49.6	74.3	99.1	123.9	94.1	130.0	130.0
48"		28.0	42.0	56.0	70.1	21.9	32.8	43.7	54.7	32.2	48.3	64.4	80.5	25.3	37.9	50.5	63.2	54.9	82.1	109.9	130.0	43.4	65.1	86.7	108.4	82.3	123.5	130.0
54"		24.9	37.4	49.8	62.3	–	29.2	38.9	48.6	28.6	42.9	57.3	71.6	22.5	33.7	44.9	56.1	48.8	73.0	97.7	122.1	38.5	57.8	77.1	96.4	73.2	109.8	130.0
60"		22.4	33.6	44.8	56.0	–	26.2	35.0	43.7	25.8	38.7	51.5	64.4	20.2	30.3	40.4	50.5	44.0	65.7	87.9	109.9	34.7	52.0	69.4	86.7	65.9	98.8	130.0
66"		20.4	30.6	40.8	50.9	–	23.9	31.8	39.8	23.5	35.2	46.9	58.6	–	27.6	36.8	46.0	40.0	60.0	80.0	99.9	31.5	47.2	63.0	78.7	59.9	89.8	119.7
72"		–	28.0	37.4	46.7	–	21.9	29.2	36.5	21.5	32.3	43.0	53.8	–	25.3	33.7	42.2	36.6	55.0	73.3	91.6	28.9	43.3	57.7	72.1	54.9	82.3	109.8
30"	120"	42.6	63.9	85.2	106.5	33.2	49.9	66.5	83.1	49.0	73.4	97.9	122.4	38.4	57.6	76.8	96.0	83.5	124.8	130.0	130.0	65.9	98.9	130.0	130.0	125.1	130.0	130.0
36"		35.5	53.2	71.0	88.7	27.7	41.6	55.4	69.3	40.8	61.2	81.6	102.0	32.0	48.0	64.0	80.0	69.6	104.0	130.0	130.0	54.9	82.4	109.9	130.0	104.3	130.0	130.0
42"		30.4	45.6	60.8	76.1	23.7	35.6	47.5	59.4	35.0	52.5	69.9	87.4	27.4	41.1	54.9	68.6	59.7	89.1	119.3	130.0	47.1	70.6	94.2	117.7	89.4	130.0	130.0
48"		26.6	39.9	53.2	66.6	20.8	31.2	41.6	52.0	30.6	45.9	61.2	76.5	24.0	36.0	48.0	60.0	52.2	78.0	104.4	130.0	41.2	61.8	82.4	103.0	78.2	117.3	130.0
54"		23.7	35.5	47.3	59.2	–	27.7	36.9	46.2	27.2	40.8	54.4	68.0	21.3	32.0	42.7	53.3	46.4	69.3	90.0	90.0	36.6	54.9	73.2	90.0	69.5	90.0	90.0
60"		21.3	31.9	42.6	53.2	–	24.9	33.2	41.6	24.5	36.8	49.0	61.3	–	28.8	38.5	48.1	41.8	62.7	83.6	90.0	32.9	49.3	65.8	82.2	62.6	90.0	90.0
66"		–	29.0	38.7	48.4	–	22.7	30.2	37.8	22.3	33.4	44.6	55.7	–	26.2	35.0	43.7	38.0	57.0	76.0	90.0	29.9	44.9	59.8	74.8	56.9	85.3	90.0
72"		–	26.6	35.5	44.4	–	20.8	27.7	34.6	20.4	30.6	40.9	51.1	–	24.0	32.1	40.1	34.8	52.2	69.6	87.0	27.4	41.1	54.8	68.5	52.1	78.2	90.0
30"	126"	40.6	60.8	81.1	90.0	31.7	47.5	63.3	79.2	46.6	69.9	90.0	90.0	36.6	54.9	73.1	90.0	79.5	90.0	90.0	90.0	62.8	90.0	90.0	90.0	90.0	90.0	90.0
36"		33.8	50.7	67.6	84.5	26.4	39.6	52.8	66.0	38.9	58.3	77.7	90.0	30.5	45.7	61.0	76.2	66.3	90.0	90.0	90.0	52.3	78.5	90.0	90.0	90.0	90.0	90.0
42"		29.0	43.5	57.9	72.4	22.6	33.9	45.2	56.5	33.3	50.0	66.6	83.3	26.1	39.2	52.2	65.3	56.8	84.9	90.0	90.0	44.8	67.3	89.7	90.0	85.1	90.0	90.0
48"		25.4	38.0	50.7	63.4	–	29.7	39.6	49.5	29.1	43.7	58.3	72.9	22.9	34.3	45.7	57.1	49.7	74.3	90.0	90.0	39.2	58.9	78.5	90.0	74.5	90.0	90.0
54"		22.5	33.8	45.1	56.3	–	26.4	35.2	44.0	25.9	38.9	51.8	64.8	20.3	30.5	40.6	50.8	44.2	66.0	88.4	90.0	34.9	52.3	69.8	87.2	66.2	90.0	90.0
60"		20.3	30.4	40.6	50.7	–	23.7	31.7	39.6	23.3	35.0	46.7	58.4	–	27.5	36.6	45.8	39.8	59.7	79.6	90.0	31.3	47.0	62.7	78.3	59.6	89.4	90.0
30"	132"	38.7	58.1	77.4	90.0	30.2	45.3	60.5	75.6	44.5	66.8	89.0	90.0	34.9	52.4	69.8	87.3	75.9	90.0	90.0	90.0	59.9	89.9	90.0	90.0	90.0	90.0	90.0
36"		32.3	48.4	64.5	80.7	25.2	37.8	50.4	63.0	37.1	55.6	74.2	90.0	29.1	43.6	58.2	72.7	63.3	90.0	90.0	90.0	49.9	74.9	90.0	90.0	90.0	90.0	90.0
42"		27.7	41.5	55.3	69.1	21.6	32.4	43.2	54.0	31.8	47.7	63.6	79.5	24.9	37.4	49.9	62.3	54.2	81.0	90.0	90.0	42.8	64.2	85.6	90.0	81.2	90.0	90.0
48"		24.2	36.3	48.4	60.5	–	28.3	37.8	47.2	27.8	41.7	55.6	69.5	21.8	32.7	43.6	54.5	47.5	70.9	90.0	90.0	37.5	56.2	74.9	90.0	71.1	90.0	90.0
54"		21.5	32.3	43.0	53.8	–	25.2	33.6	42.0	24.8	37.1	49.5	61.9	–														

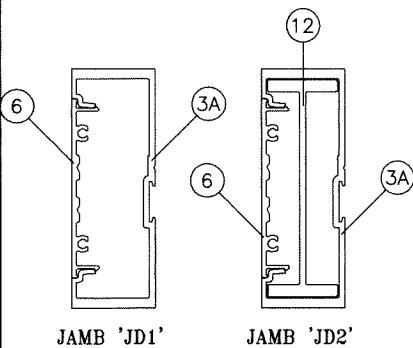
DOOR MULLION LOAD CAPACITY - PSF							
NOMINAL DIMS.				JAMB 'JD1' MULL 'MD1'	JAMB 'JD1' MULL 'MD2'	JAMB 'JD2' JAMB 'JD3' MULL 'MD3'	JAMB 'JD3' MULL 'MD4'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(-)	EXT.(+) INT.(-)	EXT.(+) INT.(-)	EXT.(+) INT.(-)
85-3/4	30	96	84	90.0	90.0	90.0	90.0
	36			90.0	90.0	90.0	90.0
	42			90.0	90.0	90.0	90.0
	48			90.0	90.0	90.0	90.0
	54			90.0	90.0	90.0	90.0
	60			85.7	90.0	90.0	90.0
	30	102		90.0	90.0	90.0	90.0
	36			86.9	90.0	90.0	90.0
	42			81.5	90.0	90.0	90.0
	48			76.7	90.0	90.0	90.0
	54			72.5	90.0	89.0	90.0
	30	108		74.2	90.0	90.0	90.0
	36			69.5	90.0	89.1	90.0
	42			65.4	90.0	84.4	90.0
	48			61.7	90.0	80.2	90.0
	30	114		60.2	90.0	81.7	90.0
	36			56.6	90.0	77.4	90.0
	42			53.3	85.8	73.4	87.8
	48			50.5	81.2	69.9	83.5
	30	120		49.7	80.0	71.9	85.9
	36			46.8	75.3	68.1	81.5
	42			44.2	71.2	64.8	77.4
	48			41.9	67.5	61.7	73.8
	85-3/4	30		102	90	90.0	90.0
36		90.0	90.0			90.0	90.0
42		86.6	90.0			90.0	90.0
48		81.2	90.0			90.0	90.0
54		76.5	90.0			90.0	90.0
30		108	79.3	90.0		90.0	90.0
36			74.0	90.0		90.0	90.0
42			69.3	90.0		88.9	90.0
48			65.2	90.0		84.3	90.0
30		114	63.9	90.0		85.6	90.0
36			59.9	90.0		80.8	90.0
42			56.3	90.0		76.5	90.0
48			53.1	85.4		72.7	86.9
30		120	52.4	84.2		74.5	89.1
36			49.2	79.1		70.5	84.3
42			46.3	74.5		66.9	80.0
48			43.8	70.5		63.6	76.1

DOOR MULLION LOAD CAPACITY - PSF							
NOMINAL DIMS.				JAMB 'JD1' MULL 'MD1'	JAMB 'JD1' MULL 'MD2'	JAMB 'JD2' JAMB 'JD3' MULL 'MD3'	JAMB 'JD3' MULL 'MD4'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(-)	EXT.(+) INT.(-)	EXT.(+) INT.(-)	EXT.(+) INT.(-)
85-3/4	30	108	96	84.6	90.0	90.0	90.0
	36			78.6	90.0	90.0	90.0
	42			73.4	90.0	90.0	90.0
	48			68.8	90.0	89.7	90.0
	30	114		68.2	90.0	90.0	90.0
	36			63.5	90.0	85.3	90.0
	42			59.5	90.0	80.6	90.0
	48			56.0	90.0	76.3	90.0
	30	120		55.5	89.3	78.0	90.0
	36			51.9	83.5	73.6	88.0
	42			48.8	78.5	69.7	83.3
	48			46.0	74.0	66.2	79.1
85-3/4	30	114	102	72.4	90.0	90.0	90.0
	36			67.2	90.0	90.0	90.0
	42			62.7	90.0	85.9	90.0
	48			58.8	90.0	81.1	90.0
	30	120		59.0	90.0	82.6	90.0
	36			55.0	88.4	77.7	90.0
	42			51.5	82.8	73.3	87.7
	48			48.4	77.8	69.4	83.0
85-3/4	30	120	110-1/2	63.7	90.0	90.0	90.0
	36			59.0	90.0	85.7	90.0
	42			55.0	88.4	80.4	90.0
	48			51.5	82.8	75.7	90.0

INTERPOLATION BETWEEN WIDTHS OR HEIGHTS ALLOWED.

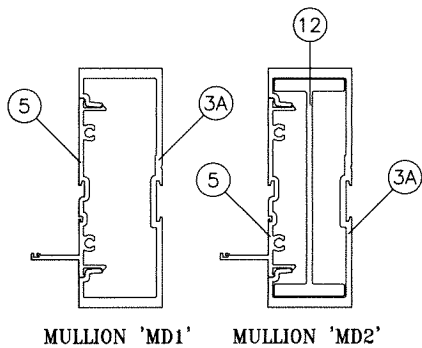


DOOR-WINDOWALL
TRANSITION MULLION



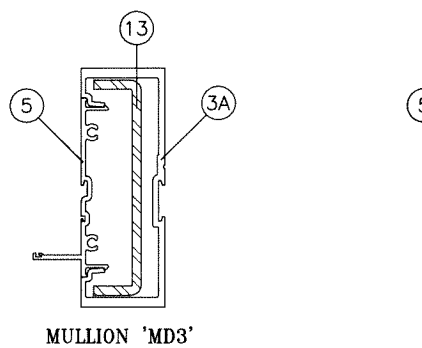
Ix IN^4	Sx IN^3	Ix IN^4	Sx IN^3
6.570	2.7226	10.6577	3.8057

ALUMINUM	Ix IN^4	Sx IN^3
STEEL	6.570	2.7226
TOTAL	2.7506	1.2224
Ix ALUM + Ix STL X 2.9	14.5467	



Ix IN^4	Sx IN^3	Ix IN^4	Sx IN^3
6.7195	2.6757	10.8072	4.4788

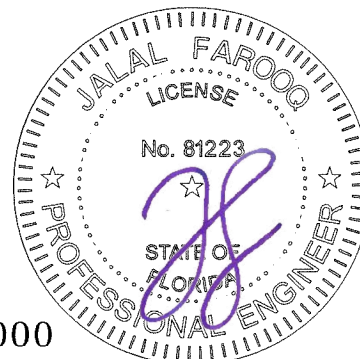
ALUMINUM	Ix IN^4	Sx IN^3
STEEL	6.7195	2.6757
TOTAL	2.7506	1.224
Ix ALUM + Ix STL X 2.9	14.6962	



ALUMINUM	Ix IN^4	Sx IN^3
STEEL	6.7195	2.6757
TOTAL	3.7533	1.668
Ix ALUM + Ix STL X 2.9	17.6041	

Sealed: 7/21/2023

FL #27000



AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978
STORE 18-46F-MG

SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)
MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

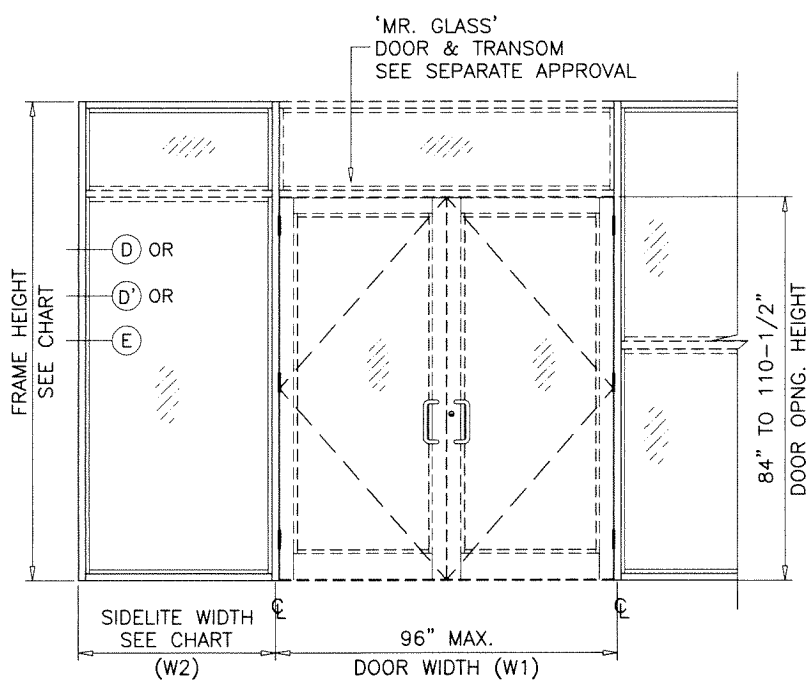
revisions:	no	date	by	description

date: 04-20-18	scale: -	dr. by: TARIQ	chk. by:
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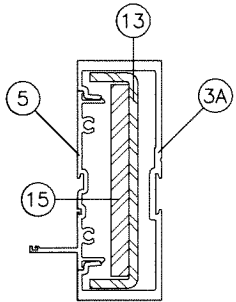
drawing no.
18-46F
sheet 6.1 of 12

DOOR MULLION LOAD CAPACITY - PSF					
NOMINAL DIMS.				JAMB 'JD3' MULL 'MD4'	
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(-)	
96	30	96	84	90.0	
	36			90.0	
	42			90.0	
	48			90.0	
	54			90.0	
	60			90.0	
	30	102		90.0	
	36			90.0	
	42			90.0	
	48			90.0	
	54			90.0	
	30			108	90.0
	36	90.0			
	42	90.0			
	48	89.4			
	30	114			90.0
	36				85.5
	42			81.5	
	48			77.8	
	30			120	79.1
	36				75.3
	42	71.8			
	48	68.7			
	96	30			102
36		90.0			
42		90.0			
48		90.0			
54		90.0			
30		108	90.0		
36			90.0		
42			90.0		
48			90.0		
30			114	90.0	
36				89.5	
42		85.1			
48		81.1			
30		120		82.1	
36				78.0	
42			74.3		
48			70.9		

DOOR MULLION LOAD CAPACITY – PSF				
NOMINAL DIMS.				JAMB 'JD3' MULL 'MD4'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(–)
96	30	108	96	90.0
	36			90.0
	42			90.0
	48			90.0
	30	114		90.0
	36			90.0
	42			89.8
	48			85.3
	30	120		86.1
	36			81.6
	42			77.5
	48			73.9
96	30	114	102	90.0
	36			90.0
	42			90.0
	48			90.0
	30	120		90.0
	36			86.3
	42			81.8
	48			77.7
96	30	120	110–1/2	90.0
	36			90.0
	42			90.0
	48			85.1
96	30	144	108	57.0
	36			54.2
	42			51.6
	48			49.2

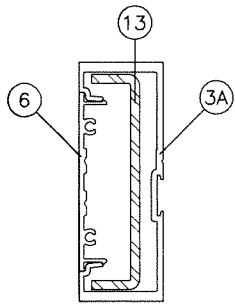


DOOR MULLION LOAD CAPACITY - PSF				
NOMINAL DIMS.				JAMB 'JD3' MULL 'MD5'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(-)
76	30	144	108	78.4
	36			73.8
	42			69.7
	48			66.1
84	30			73.1
	36			69.1
	42			65.5
	48			62.3
96	30			66.3
	36			63.0
	42			60.0
	48			57.3



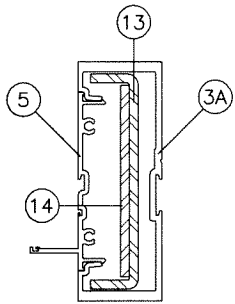
MULLION 'MD5'

	Ix IN ⁴	Sx IN ³
ALUMINUM	6.7195	2.6757
STEEL	4.7506	2.1114
TOTAL Ix ALUM + Ix STL X 2.9	20.3598	



JAMB 'JD3'

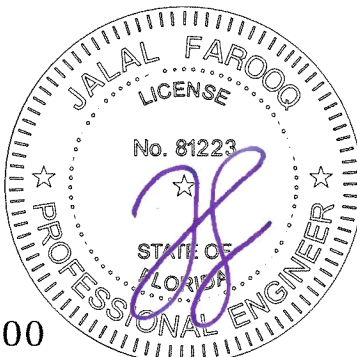
	Ix IN ⁴	Sx IN ³
ALUMINUM	6.570	2.7226
STEEL	2.7506	1.2224
TOTAL Ix ALUM + Ix STL X 2.9	14.5467	



MULLION 'MD4'

	Ix IN ⁴	Sx IN ³
ALUMINUM	6.7195	2.6757
STEEL	3.7533	1.668
TOTAL Ix ALUM + Ix STL X 2.9	17.6041	

DOOR-WINDOWALL
TRANSITION MULLION



Sealed: 7/21/2023

FL #27000

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
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SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)
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8051 N.W. 79th Place
Medley, FL 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

revisions:	no	date	by	description

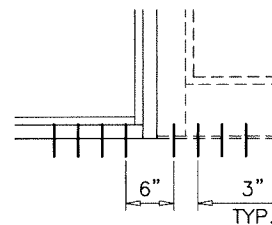
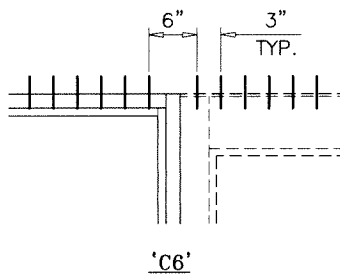
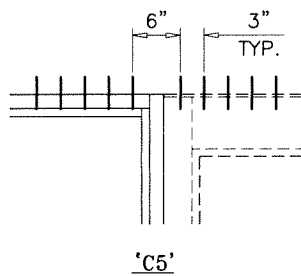
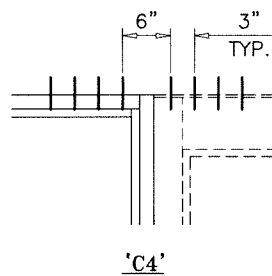
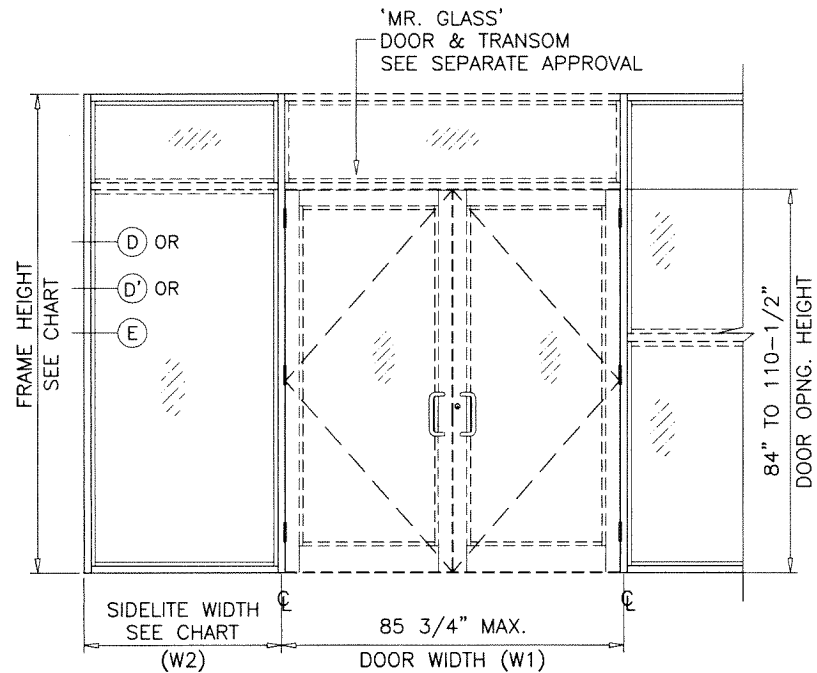
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drawing no.
18-46F
sheet 6.2 of 12

DOOR MULLION HEAD ANCHOR LOAD CAPACITY – PSF						
NOMINAL DIMS.				'C4'	'C5'	'C6'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(–)	EXT.(+) INT.(–)	EXT.(+) INT.(–)
85–3/4	30	96	84	89.6	90.0	90.0
	36			85.0	90.0	90.0
	42			80.8	90.0	90.0
	48			77.0	90.0	90.0
	54			73.6	90.0	90.0
	60			70.4	88.0	90.0
	30	102		86.0	90.0	90.0
	36			81.5	90.0	90.0
	42			77.4	90.0	90.0
	48			73.8	90.0	90.0
	54			70.4	88.0	90.0
	30	108		82.7	90.0	90.0
	36			78.3	90.0	90.0
	42			74.3	90.0	90.0
	48			70.8	88.4	90.0
	30	114		79.7	90.0	90.0
	36			75.4	90.0	90.0
	42			71.5	89.4	90.0
	48			68.0	85.0	90.0
	30	120		76.9	90.0	90.0
	36			72.6	90.0	90.0
	42			68.9	86.1	90.0
	48			65.4	81.8	90.0
	85–3/4	30		102	90	84.1
36		79.7	90.0			90.0
42		75.8	90.0			90.0
48		72.3	90.0			90.0
54		69.1	86.4			90.0
30		108	80.9	90.0		90.0
36			76.7	90.0		90.0
42			72.9	90.0		90.0
48			69.4	86.8		90.0
30		114	78.0	90.0		90.0
36			73.9	90.0		90.0
42			70.1	87.7		90.0
48			66.8	83.5		90.0
30		120	75.3	90.0		90.0
36			71.2	89.1		90.0
42			67.6	84.5		90.0
48			64.3	80.4		90.0

DOOR MULLION HEAD ANCHOR LOAD CAPACITY - PSF						
NOMINAL DIMS.				'C4'	'C5'	'C6'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(-)	EXT.(+) INT.(-)	EXT.(+) INT.(-)
85-3/4	30	108	96	79.2	90.0	90.0
	36			75.1	90.0	90.0
	42			71.5	89.3	90.0
	48			68.1	85.2	90.0
	30	114		76.4	90.0	90.0
	36			72.4	90.0	90.0
	42			68.8	86.0	90.0
	48			65.6	82.0	90.0
	30	120		73.8	90.0	90.0
	36			69.9	87.4	90.0
	42			66.4	83.0	90.0
	48			63.2	79.0	90.0
85-3/4	30	114	102	74.9	90.0	90.0
	36			71.0	88.8	90.0
	42			67.6	84.5	90.0
	48			64.4	80.5	90.0
	30	120		72.4	90.0	90.0
	36			68.6	85.7	90.0
	42			65.2	81.5	90.0
	48			62.1	77.7	90.0
85-3/4	30	120	110-1/2	70.4	88.0	90.0
	36			66.8	83.5	90.0
	42			63.6	79.5	90.0
	48			60.7	75.9	90.0

INTERPOLATION BETWEEN WIDTHS OR HEIGHTS ALLOWED.



'C4' AT SILL ALL CASES

ANCHORS TYPES: SEE SHEET 8 FOR DESCRIPTION

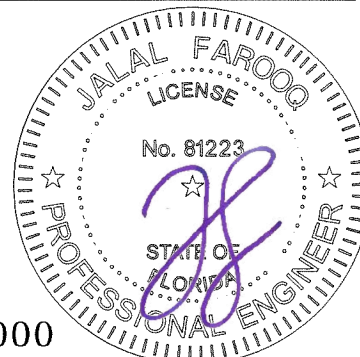
C4 = (4) ANCHORS TYPE 'C' AT EACH SIDE OF DOOR MULLION

C5 = (5) ANCHORS TYPE 'C' AT EACH SIDE OF DOOR MULLION

C6 = (6) ANCHORS TYPE 'C' AT EACH SIDE OF DOOR MULLION

ALL OTHER ANCHORS TO BE SPACED AS PER ELEVATION.

TRANSITION MULLION ANCHORS



Sealed: 7/21/2023

FL #27000

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
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SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)

MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL. 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

revisions:

no	date	by	description

date: 04-20-18

scale: -

dr. by: TARIQ

chk. by: -

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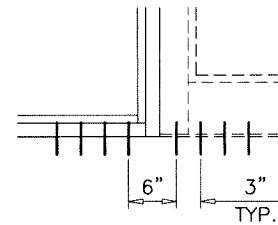
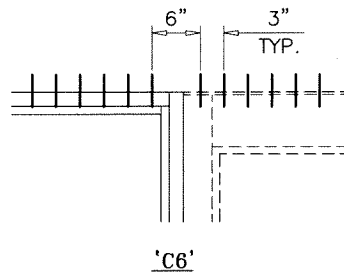
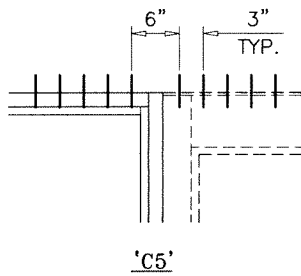
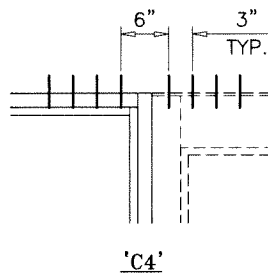
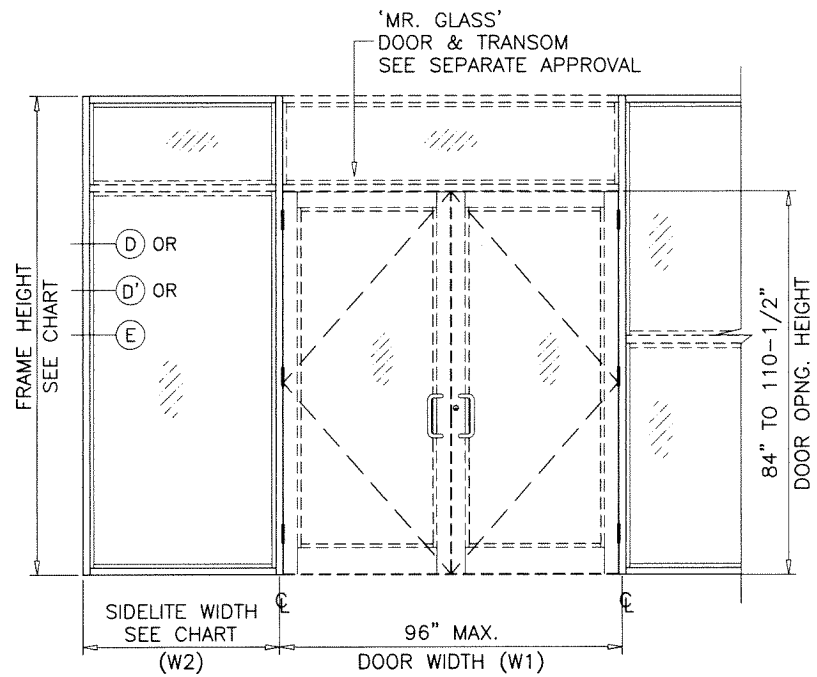
18-46F

sheet 7 of 12

DOOR MULLION HEAD ANCHOR LOAD CAPACITY - PSF						
NOMINAL DIMS.				'C4'	'C5'	'C6'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(-)	EXT.(+) INT.(-)	EXT.(+) INT.(-)
96	30	96	84	82.4	90.0	90.0
	36			78.5	90.0	90.0
	42			74.9	90.0	90.0
	48			71.7	89.6	90.0
	54			68.7	85.8	90.0
	60			65.9	82.4	90.0
	30	102		79.2	90.0	90.0
	36			75.3	90.0	90.0
	42			71.8	89.8	90.0
	48			68.7	85.8	90.0
	54			65.8	82.2	90.0
	30	108		76.2	90.0	90.0
	36			72.4	90.0	90.0
	42			69.0	86.3	90.0
	48			65.9	82.4	90.0
	30	114		73.4	90.0	90.0
	36			69.8	87.2	90.0
	42			66.4	83.0	90.0
	48			63.4	79.2	90.0
	30	120		70.9	88.6	90.0
	36			67.3	84.1	90.0
	42			64.0	80.0	90.0
	48			61.0	76.3	90.0
	96	30		102	90	77.3
36		73.7	90.0			90.0
42		70.3	87.9			90.0
48		67.3	84.1			90.0
54		64.5	80.6			90.0
30		108	74.5	90.0		90.0
36			70.9	88.6		90.0
42			67.6	84.5		90.0
48			64.6	80.8		90.0
30		114	71.8	89.8		90.0
36			68.3	85.4		90.0
42			65.1	81.4		90.0
48			62.2	77.7		90.0
30		120	69.4	86.7		90.0
36			65.9	82.4		90.0
42			62.8	78.5		90.0
48			59.9	74.9		89.9

DOOR MULLION HEAD ANCHOR LOAD CAPACITY – PSF						
NOMINAL DIMS.				'C4'	'C5'	'C6'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(–)	EXT.(+) INT.(–)	EXT.(+) INT.(–)
96	30	108	96	72.8	90.0	90.0
	36			69.4	86.7	90.0
	42			66.3	82.8	90.0
	48			63.4	79.2	90.0
	30	114		70.3	87.9	90.0
	36			66.9	83.7	90.0
	42			63.8	79.8	90.0
	48			61.0	76.3	90.0
	30	120		68.0	84.9	90.0
	36			64.6	80.8	90.0
	42			61.6	77.0	90.0
	48			58.9	73.6	88.3
96	30	114	102	68.8	86.1	90.0
	36			65.6	82.0	90.0
	42			62.6	78.3	90.0
	48			59.9	74.9	89.9
	30	120		66.6	83.2	90.0
	36			63.4	79.2	90.0
	42			60.5	75.6	90.0
	48			57.8	72.3	86.7
96	30	120	110–1/2	64.7	80.9	90.0
	36			61.7	77.1	90.0
	42			58.9	73.7	88.4
	48			56.4	70.5	84.6
96	30	144	108	57.8	72.3	86.7
	36			54.9	68.7	82.4
	42			52.3	65.4	78.5
	48			49.9	62.4	74.9

INTERPOLATION BETWEEN WIDTHS OR HEIGHTS ALLOWED.



'C4' AT SILL ALL CASES

ANCHORS TYPES: SEE SHEET 8 FOR DESCRIPTION

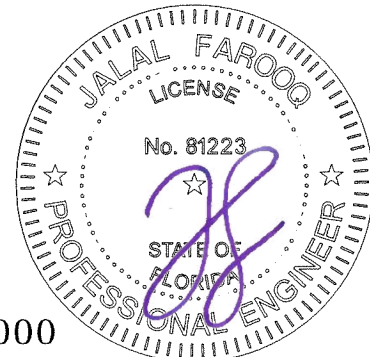
C4 = (4) ANCHORS TYPE 'C' AT EACH SIDE OF DOOR MULLION

C5 = (5) ANCHORS TYPE 'C' AT EACH SIDE OF DOOR MULLION

C6 = (6) ANCHORS TYPE 'C' AT EACH SIDE OF DOOR MULLION

ALL OTHER ANCHORS TO BE SPACED AS PER ELEVATION.

TRANSITION MULLION ANCHORS



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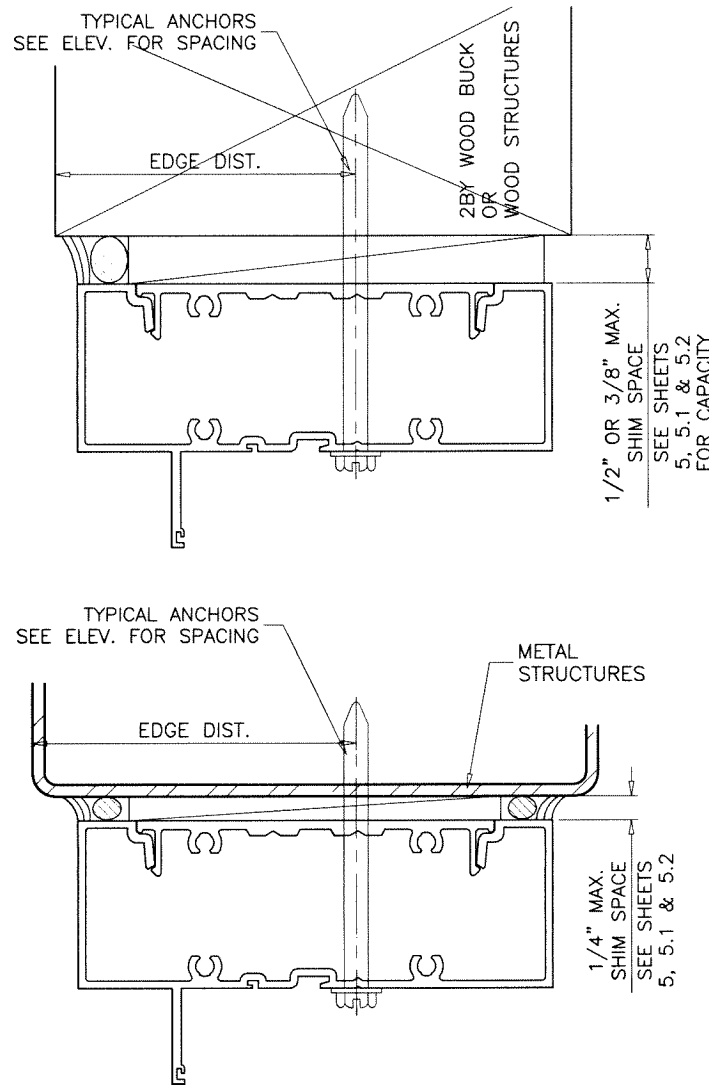
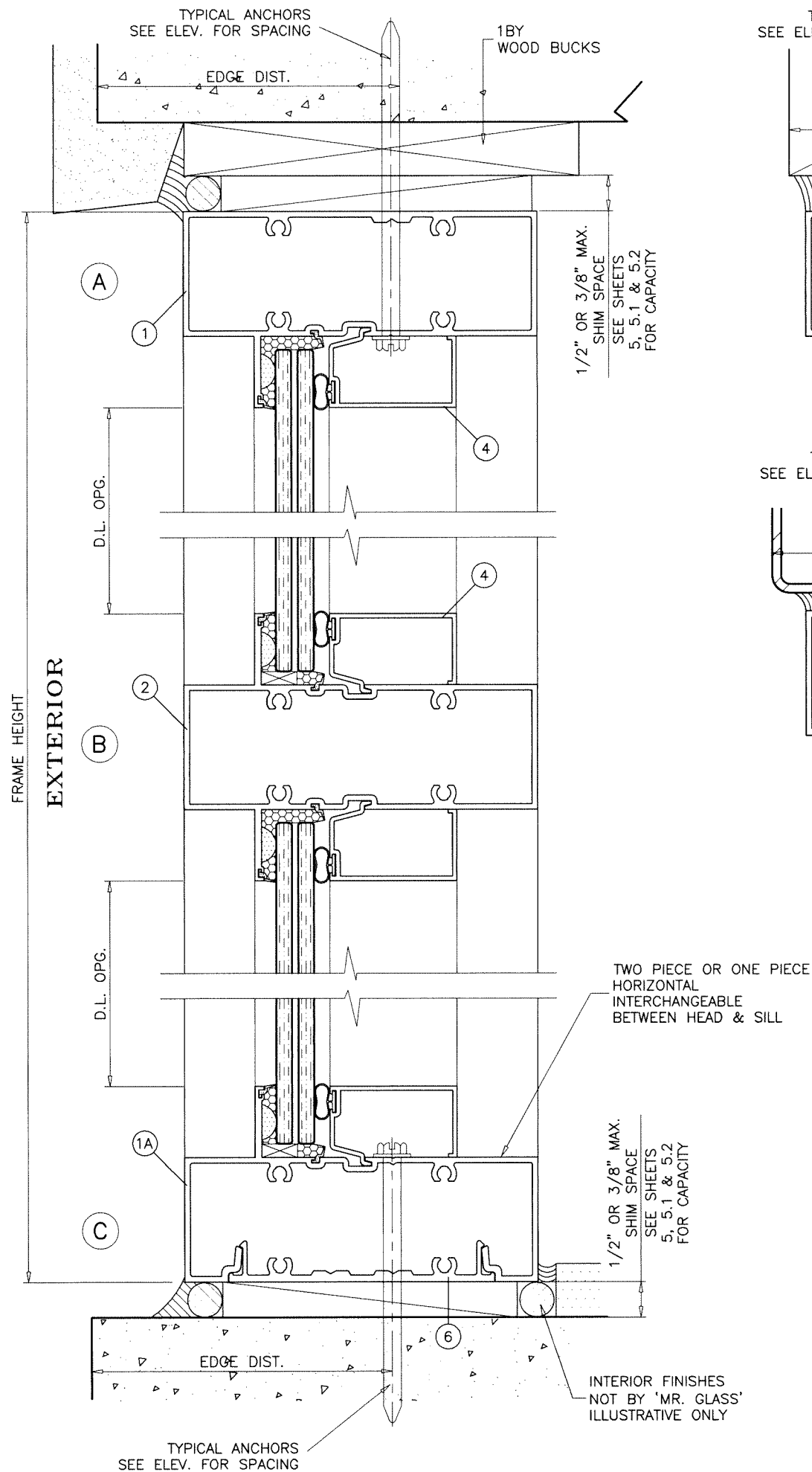
SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)
MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978
STORE 18-46F-MG

no	date	by	description

date: 04-20-18	scale: -	dr. by: TARIQ	chk. by: -
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drawing no.
18-46F
sheet 7.1 of 12



SEALANTS:

ALL FRAME CORNERS, JOINTS, MULLION SEAMS AND PERIMETER OF GLAZING BEAD TO FRAME SEALED WITH SILICONE SEALANT.

WOOD BUCKS AND METAL STRUCTURES NOT BY 'MR. GLASS' MUST SUPPORT LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

TYPICAL ANCHORS: SEE ELEV. FOR SPACING

TYPE 'A' - 1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)
 INTO 2BY WOOD BUCKS OR WOOD STRUCTURES
 WITH 1-1/2" MIN. PENETRATION INTO WOOD
 THRU 1BY WOOD BUCKS INTO CONCRETE
 WITH 1-1/4" MIN. EMBED INTO CONCRETE

DIRECTLY INTO CONCRETE
 WITH 1-1/4" MIN. EMBED INTO CONC.

ANCHOR EDGE DISTANCES

INTO CONCRETE AND MASONRY = 2-1/2" MIN.
 INTO WOOD STRUCTURE = 1" MIN.

TYPE 'B' - 1/4" DIA. KWIK-CON II+ BY 'HILTI' (Fu=138 KSI, Fy=137 KSI)
 INTO 2BY WOOD BUCKS OR WOOD STRUCTURES
 WITH 1-1/2" MIN. PENETRATION INTO WOOD
 THRU 1BY WOOD BUCKS INTO CONCRETE
 WITH 1-1/4" MIN. EMBED INTO CONCRETE

DIRECTLY INTO CONCRETE
 WITH 1-1/4" MIN. EMBED INTO CONC.

ANCHOR EDGE DISTANCES

INTO CONCRETE AND MASONRY = 3" MIN.
 INTO WOOD STRUCTURE = 1" MIN.

TYPE 'C' - 5/16" DIA ULTRACON BY 'DEWALT' (Fu=177 KSI, Fy=155 KSI)
 INTO 2BY WOOD BUCKS OR WOOD STRUCTURES
 WITH 1-1/2" MIN. PENETRATION INTO WOOD
 THRU 1BY WOOD BUCKS INTO CONCRETE
 WITH 1-1/4" MIN. EMBED INTO CONCRETE

DIRECTLY INTO CONCRETE
 WITH 1-1/4" MIN. EMBED INTO CONC.

ANCHOR EDGE DISTANCES

INTO CONCRETE AND MASONRY = 3" MIN.
 INTO WOOD STRUCTURE = 1-1/4" MIN.

TYPE 'D' - 1/4" DIA. TEKS OR SELF DRILLING SCREWS ST/ST (GRADE 5 CRS)
 INTO METAL STRUCTURES
 (3) THREADS MIN. PENETRATION BEYOND SUBSTRATE
 ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)
 STEEL: 1/8" THK. MIN. (Fy = 36 KSI MIN.)
 (STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

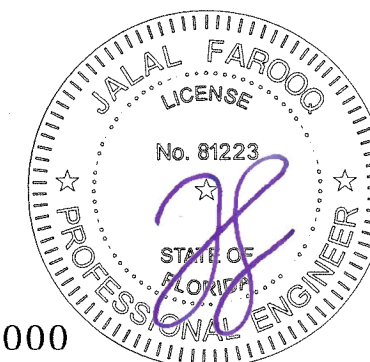
ANCHOR EDGE DISTANCES

INTO METAL STRUCTURE = 1/2" MIN.

WOOD AT HEAD, SILL OR JAMBS SG = 0.55 MIN.
 CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN.
 C-90 HOLLOW/FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN.

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 STORE 18-46F-MG

SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)
MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
 8051 N.W. 79th Place
 Medley, FL. 33166
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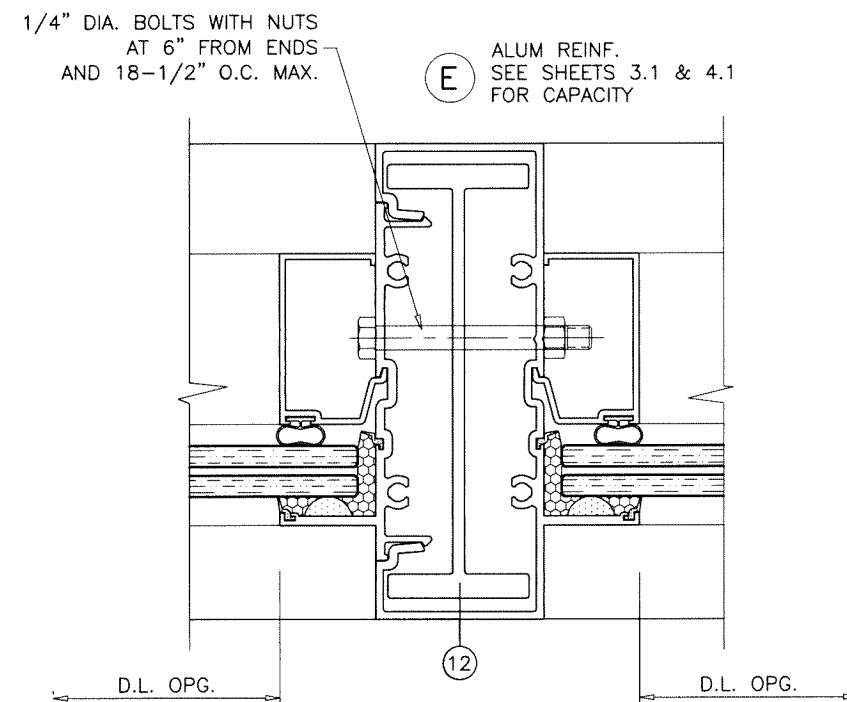
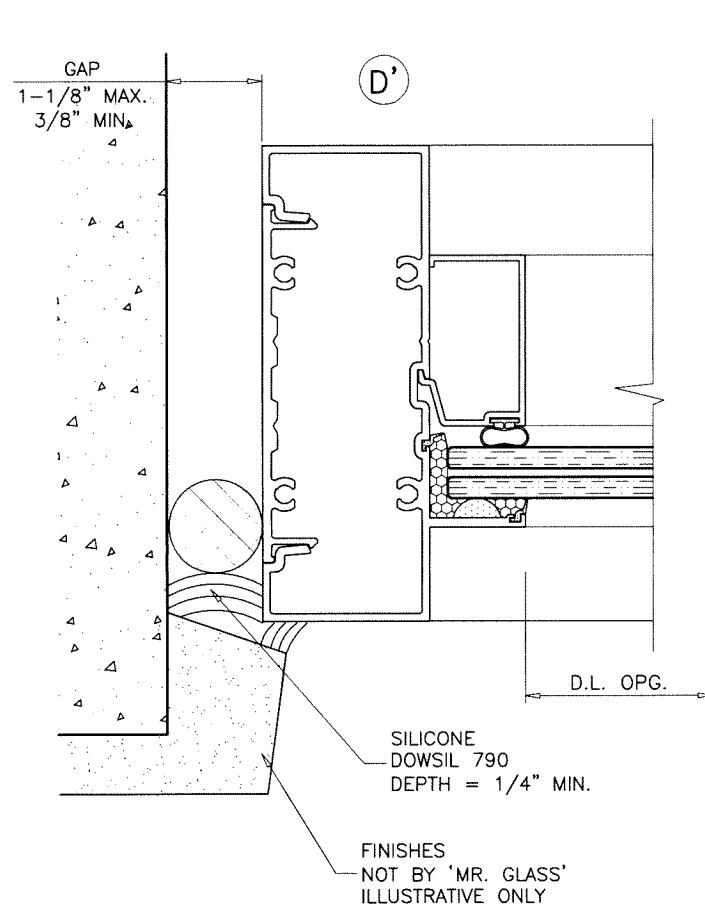
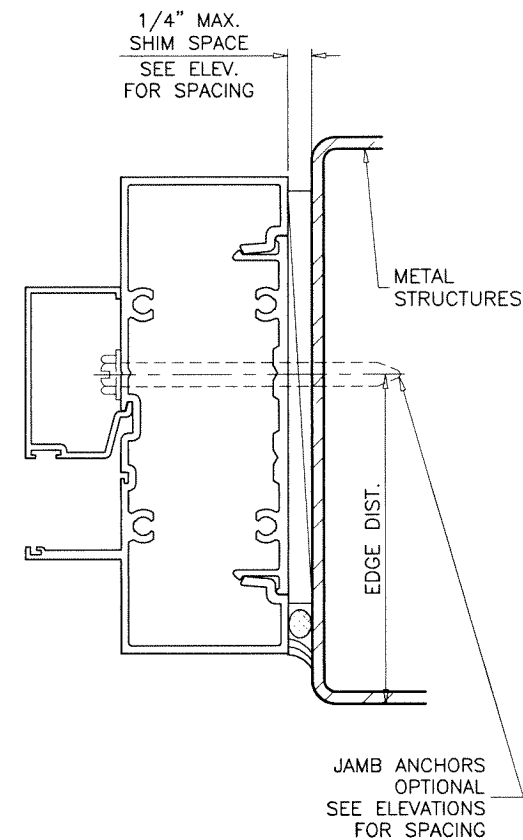
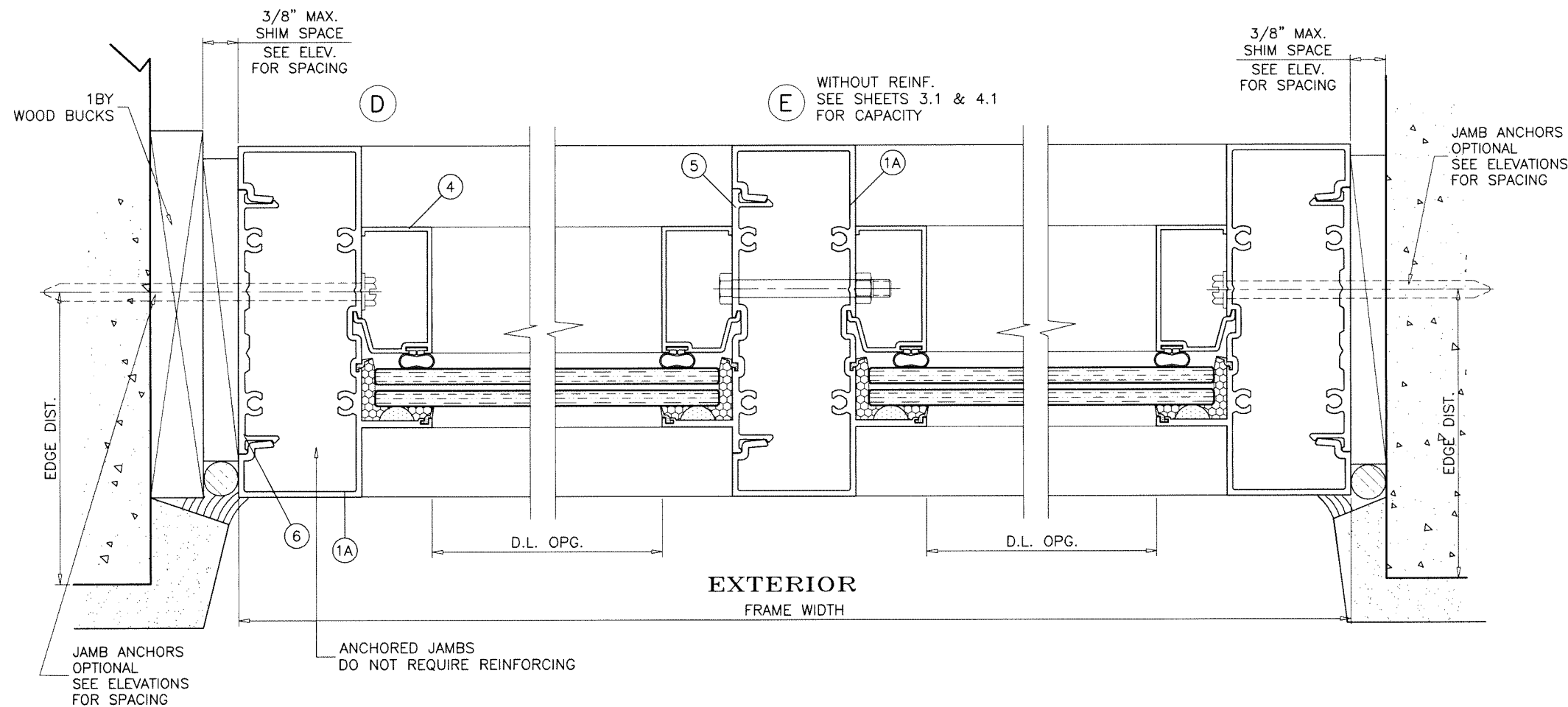
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 chk. by:

drawing no.

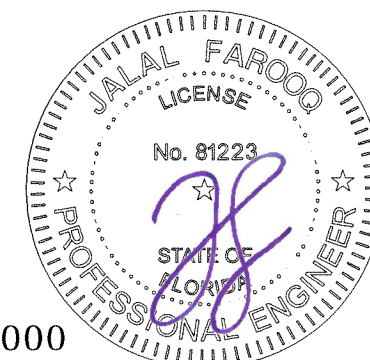
18-46F

sheet 8 of 12



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FL #27000



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9360 SUNSET DRIVE, SUITE 220
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SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)

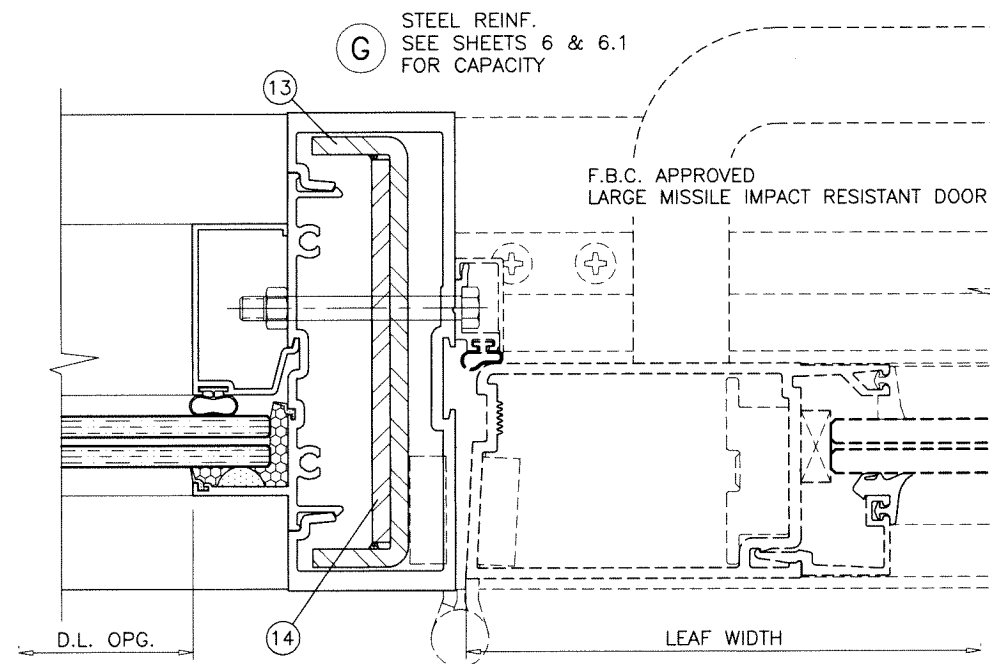
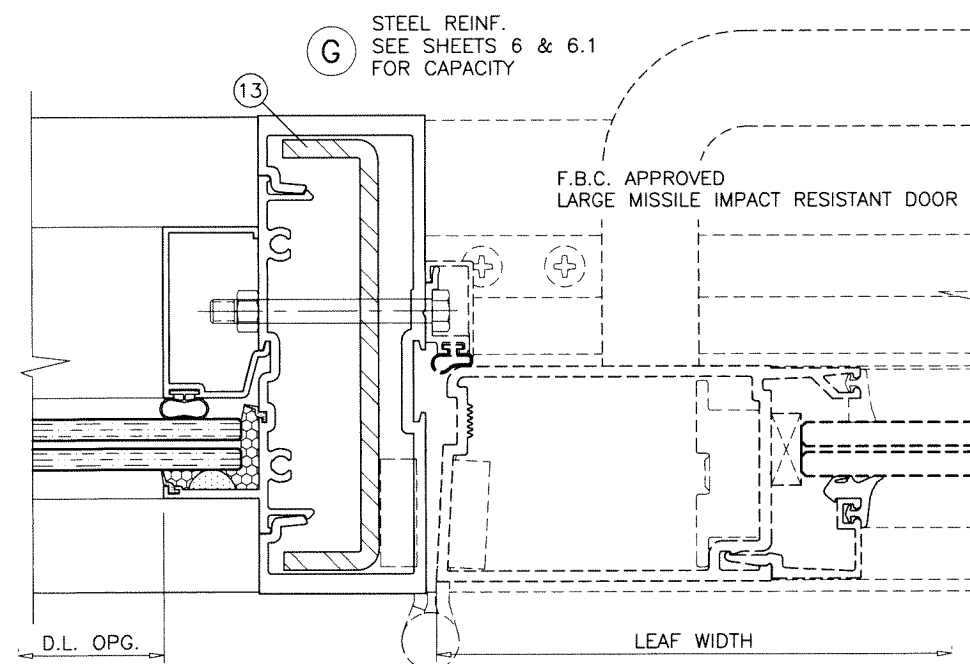
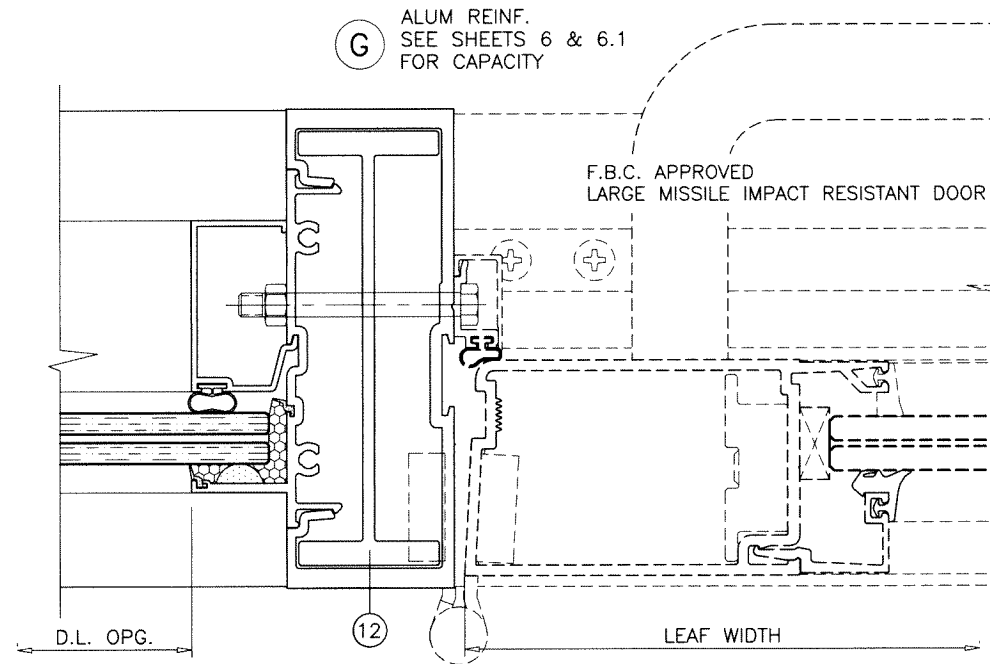
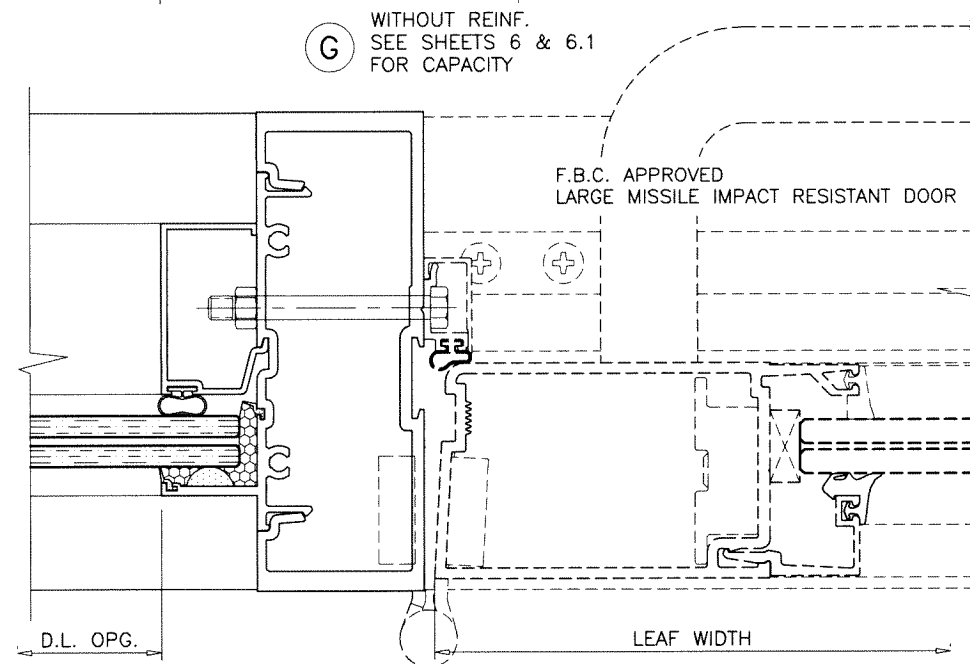
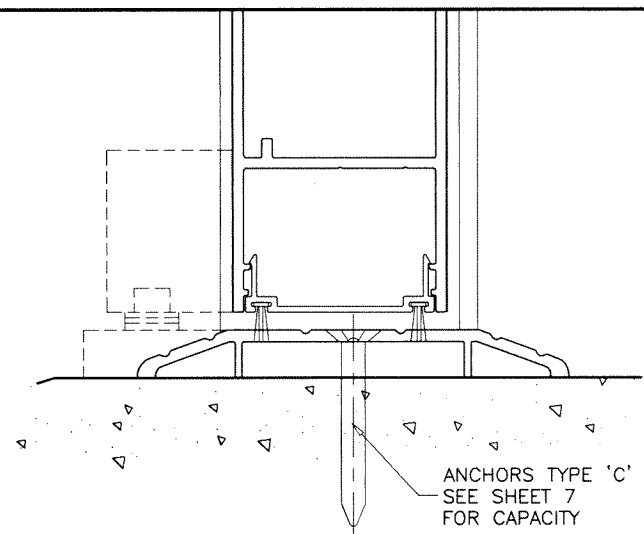
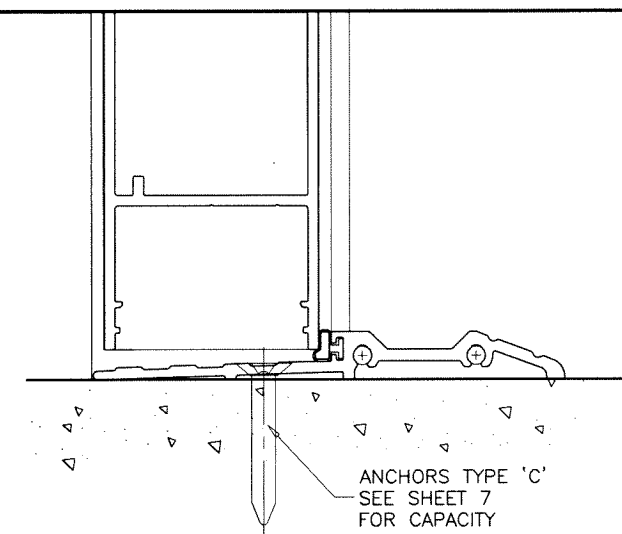
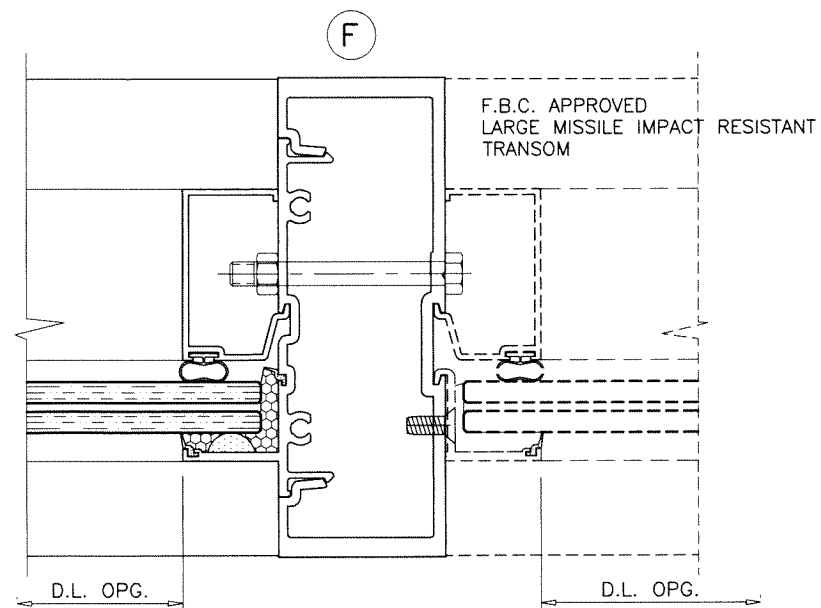
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dr. by: TARIQ
chk. by:

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18-46F
sheet 9.1 of 12



SEE SEPARATE APPROVAL FOR DESIGN LOAD
CAPACITY OF DOORS AND DOOR ANCHORS.

LOWER VALUES FROM DOORS APPROVAL
OR STOREFRONT SYSTEM CAPACITY CHARTS
WILL APPLY TO ENTIRE SYSTEM.

af c

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MIAMI, FLORIDA 33173 (C.A.N. 3538)
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MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N W 79th Place

Medley El 33166

Tel (305) 764-3963

(b) (7)(C), (b) (7)(D)

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date: 04-20-18

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chk. by:

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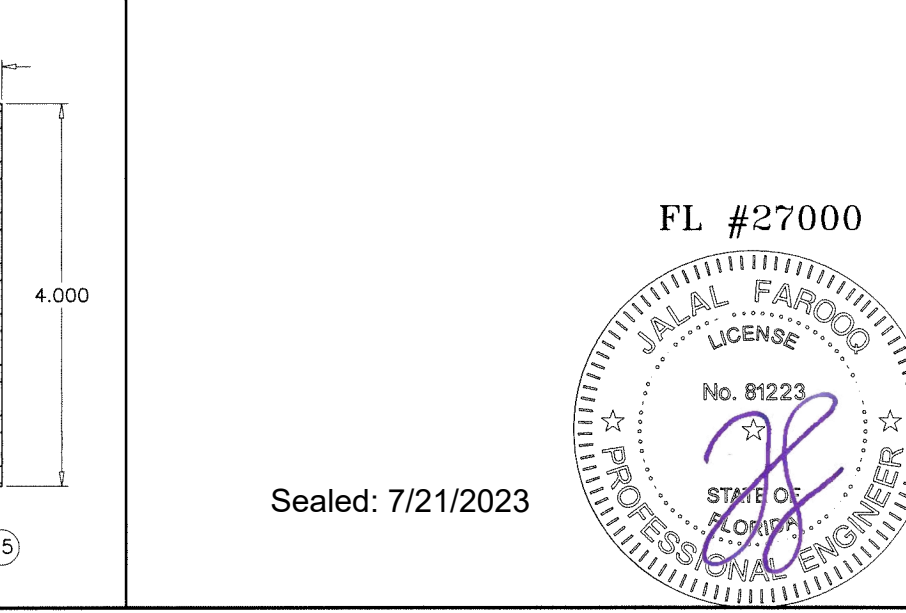
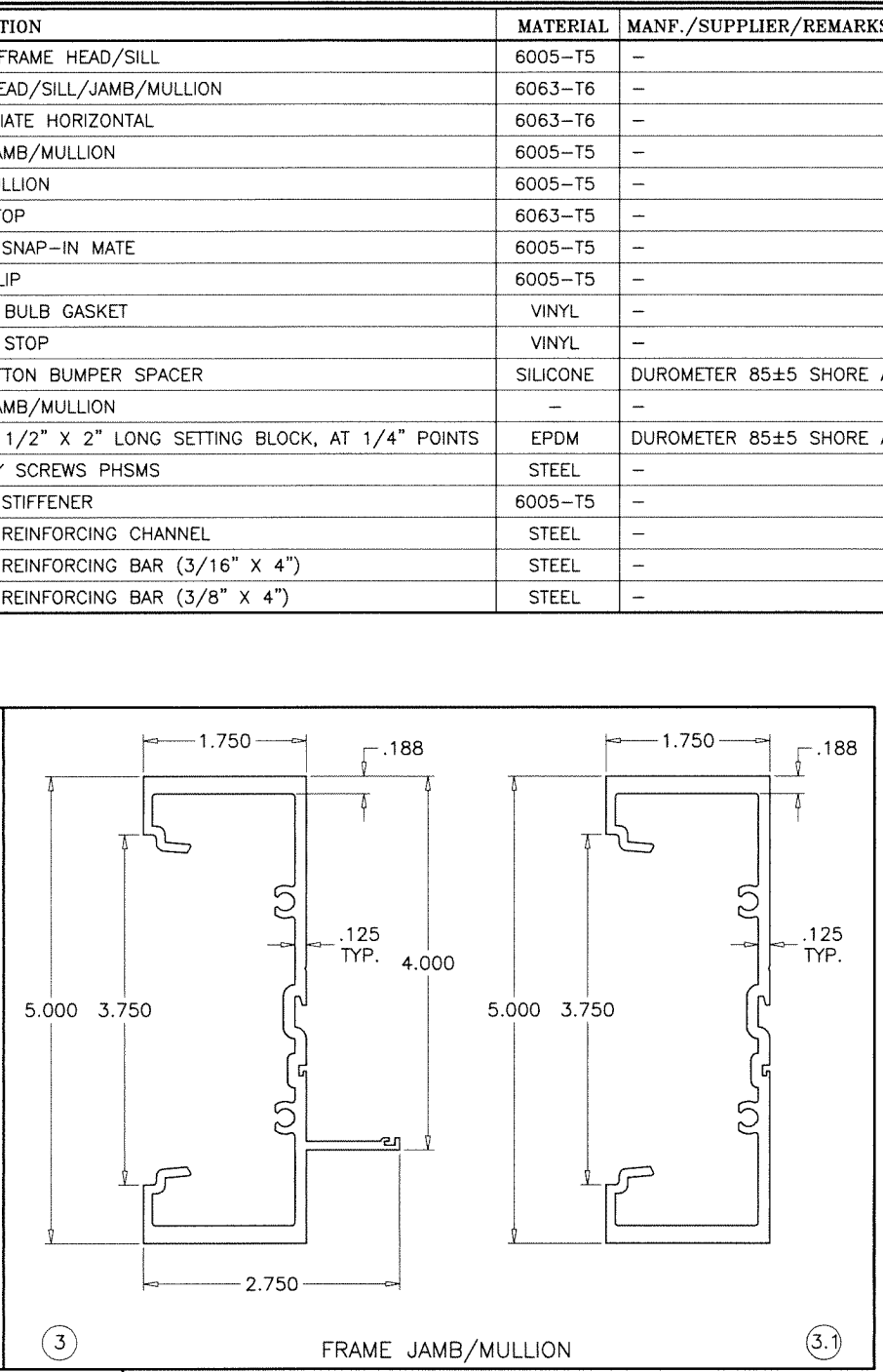
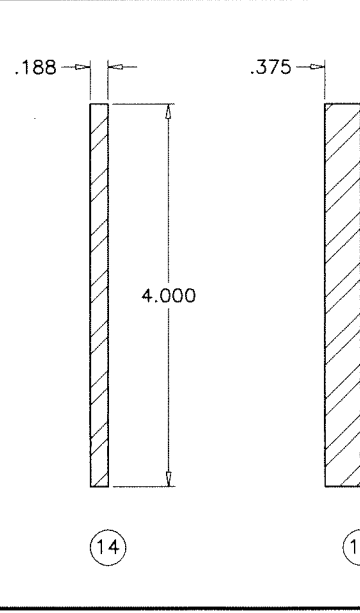
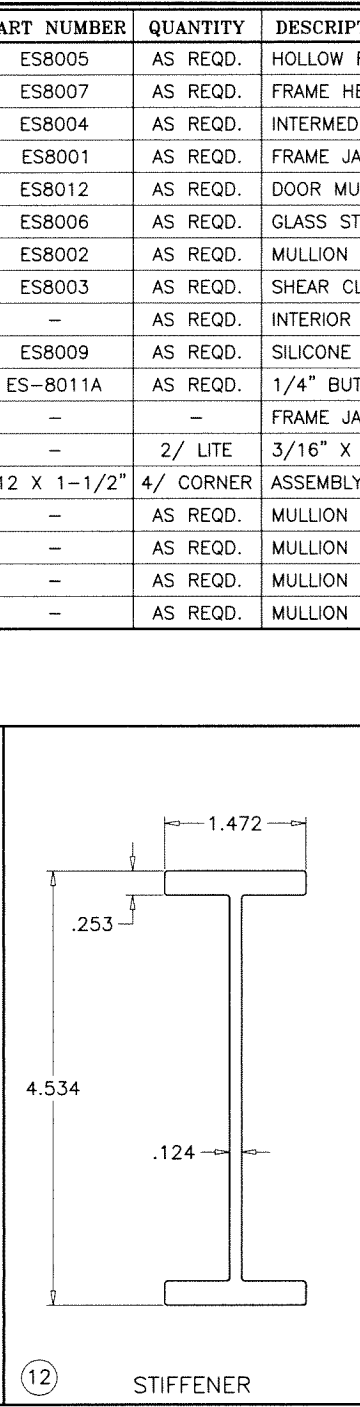
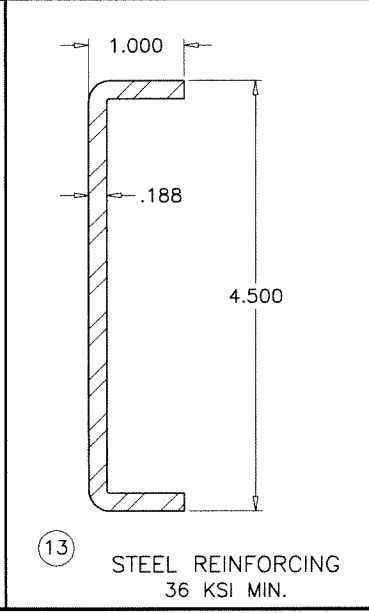
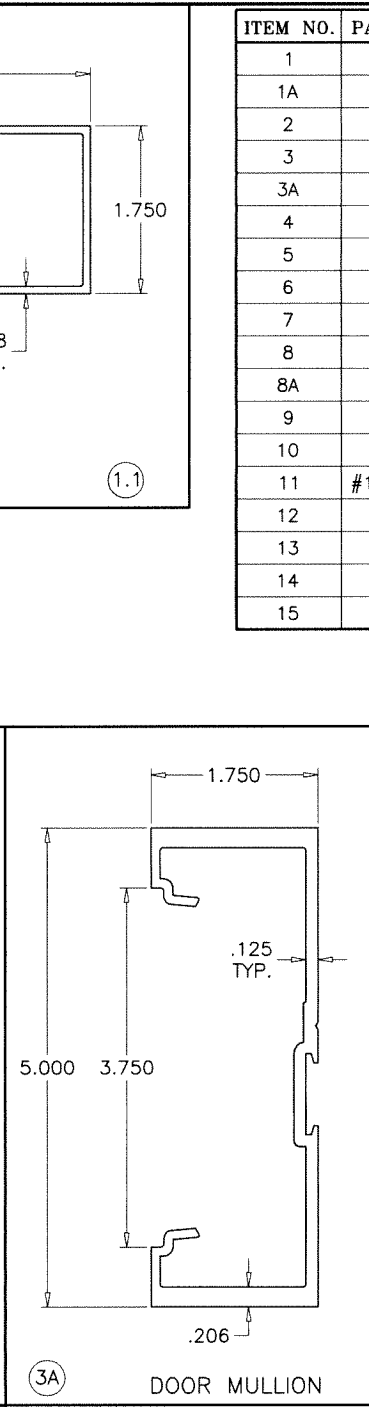
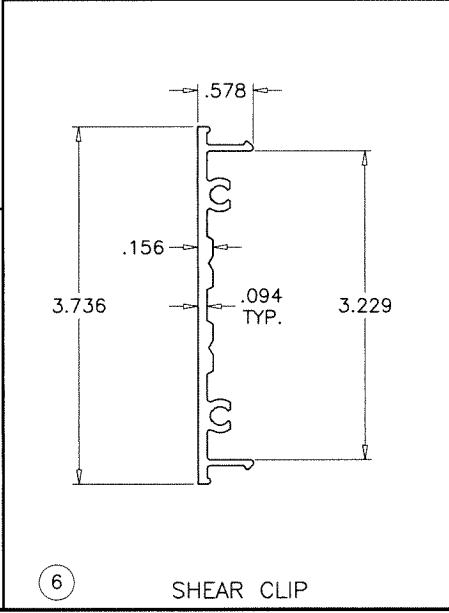
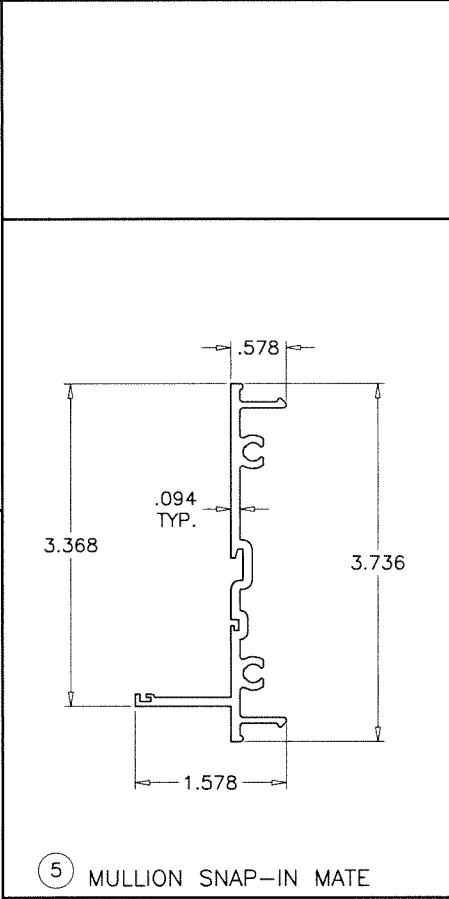
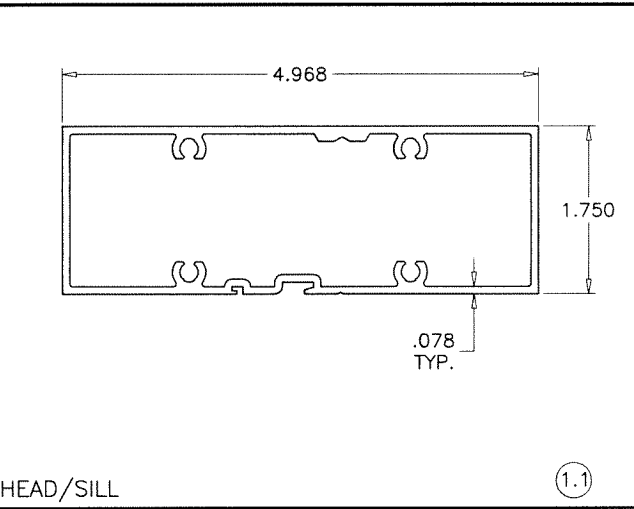
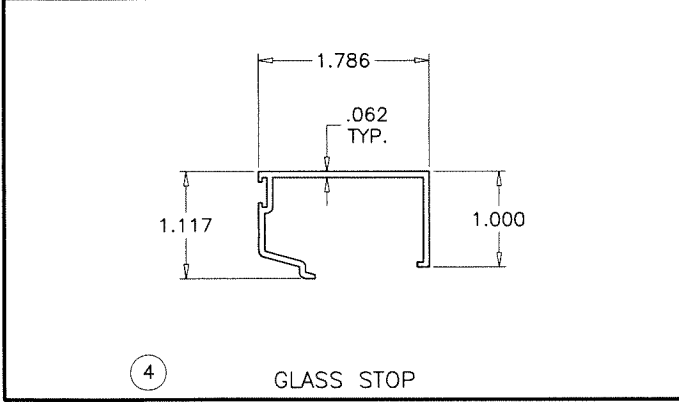
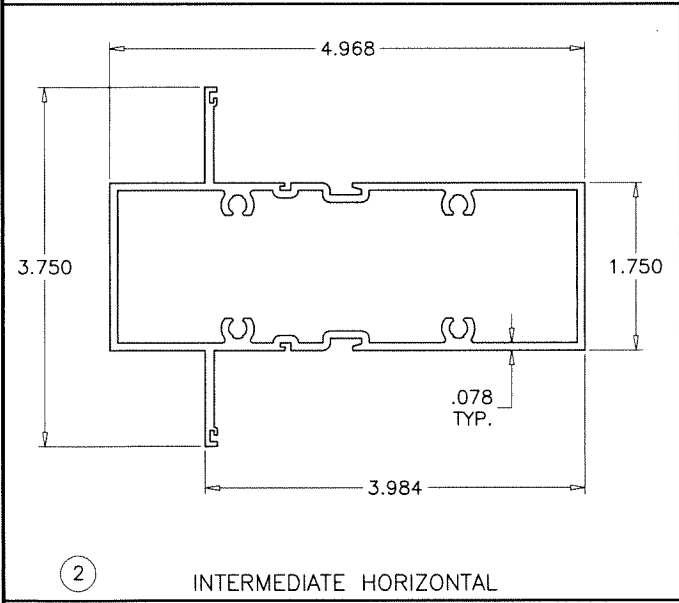
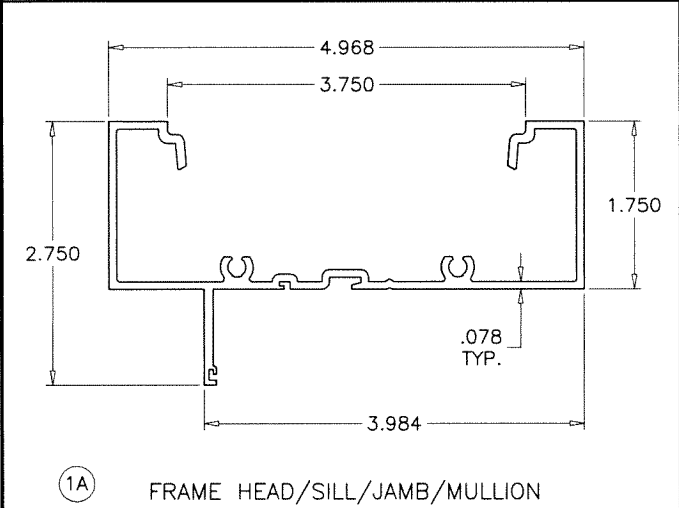
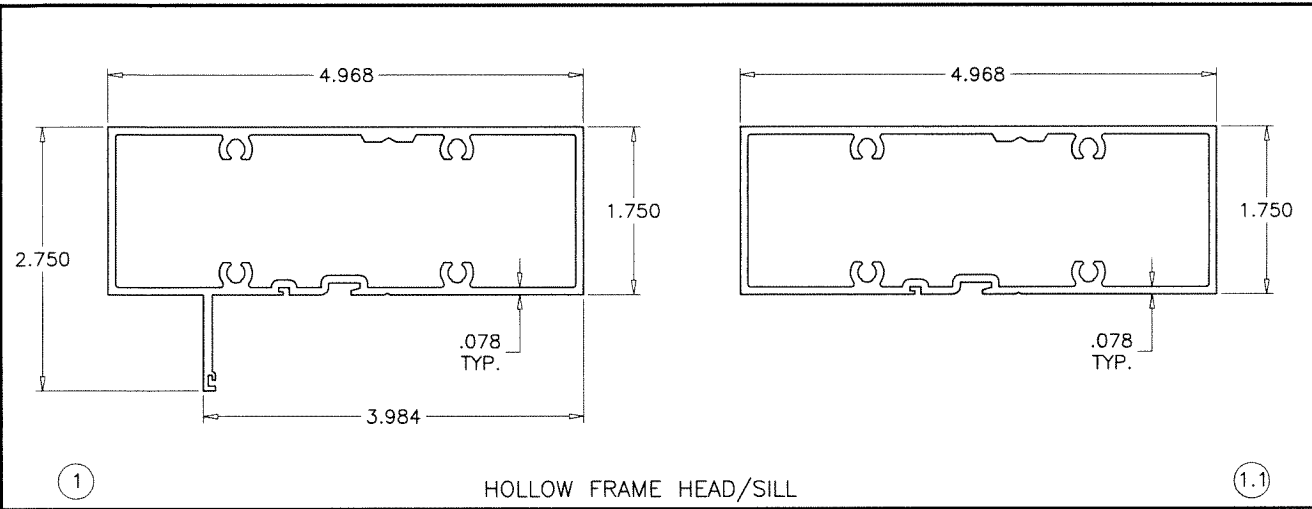
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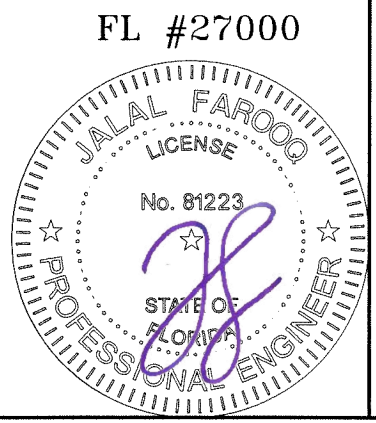
FL #27000





ITEM NO.	PART NUMBER	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	ES8005	AS REQD.	HOLLOW FRAME HEAD/SILL	6005-T5	-
1A	ES8007	AS REQD.	FRAME HEAD/SILL/JAMB/MULLION	6063-T6	-
2	ES8004	AS REQD.	INTERMEDIATE HORIZONTAL	6063-T6	-
3	ES8001	AS REQD.	FRAME JAMB/MULLION	6005-T5	-
3A	ES8012	AS REQD.	DOOR MULLION	6005-T5	-
4	ES8006	AS REQD.	GLASS STOP	6063-T5	-
5	ES8002	AS REQD.	MULLION SNAP-IN MATE	6005-T5	-
6	ES8003	AS REQD.	SHEAR CLIP	6005-T5	-
7	-	AS REQD.	INTERIOR BULB GASKET	VINYL	-
8	ES8009	AS REQD.	SILICONE STOP	VINYL	-
8A	ES-8011A	AS REQD.	1/4" BUTTON BUMPER SPACER	SILICONE	DUROMETER 85±5 SHORE A
9	-	-	FRAME JAMB/MULLION	-	-
10	-	2/ LITE	3/16" X 1/2" X 2" LONG SETTING BLOCK, AT 1/4" POINTS	EPDM	DUROMETER 85±5 SHORE A
11	#12 X 1-1/2"	4/ CORNER	ASSEMBLY SCREWS PHSMS	STEEL	-
12	-	AS REQD.	MULLION STIFFENER	6005-T5	-
13	-	AS REQD.	MULLION REINFORCING CHANNEL	STEEL	-
14	-	AS REQD.	MULLION REINFORCING BAR (3/16" X 4")	STEEL	-
15	-	AS REQD.	MULLION REINFORCING BAR (3/8" X 4")	STEEL	-

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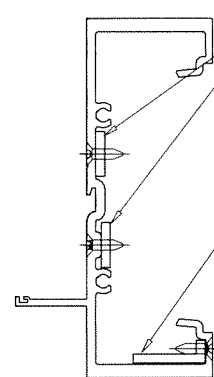
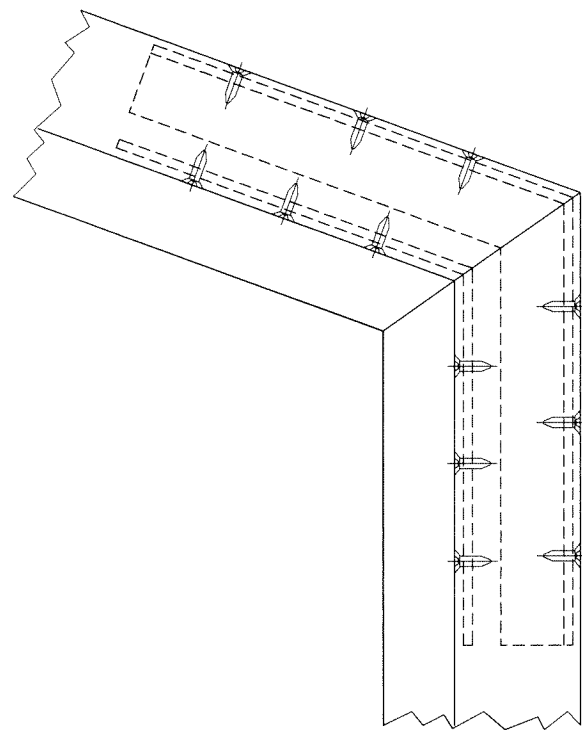
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chk. by:

drawing no.

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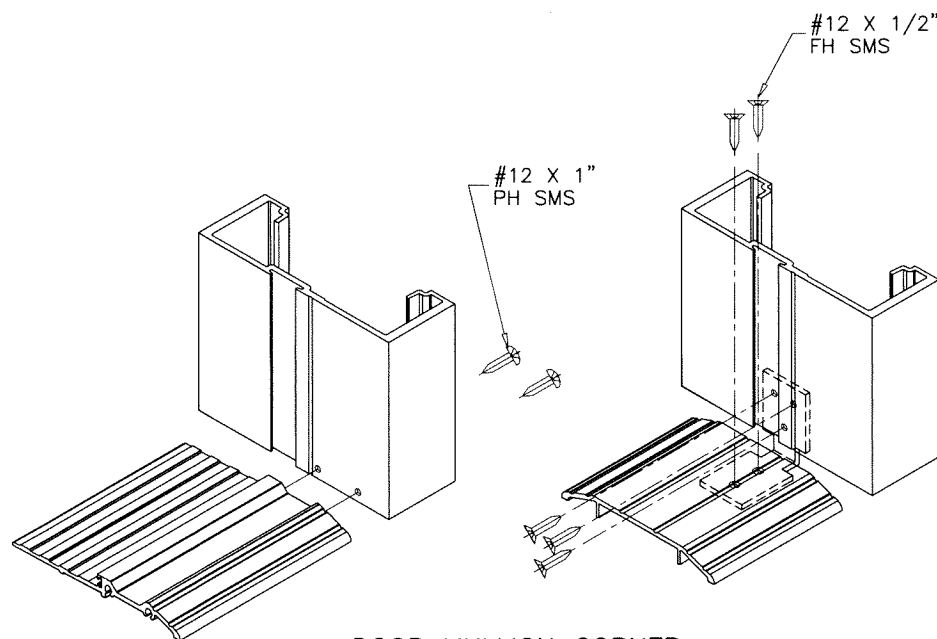
sheet 11 of 12



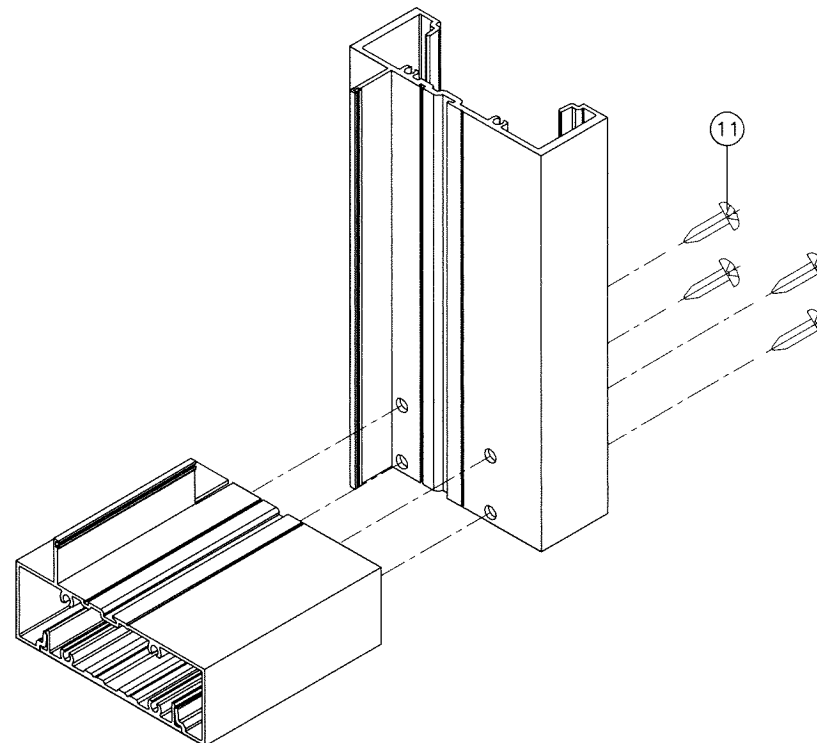
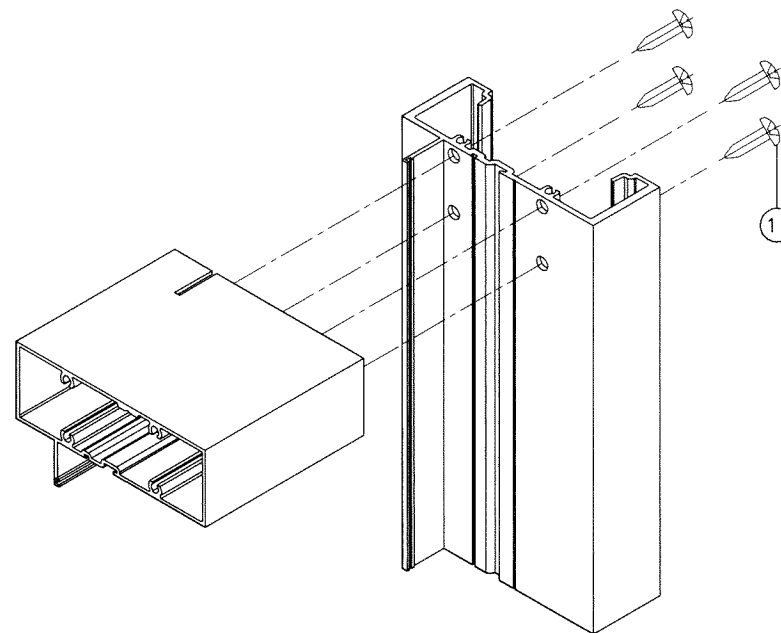
5/8" X 1/8"
ALUM PLATE
BENT TO MATCH JOINT
SECURED WITH #8 SMS
(3) PER SIDE OF JOINT

5/16 X 1 X 1/8"
ALUM ANGLE
BENT TO MATCH JOINT
SECURED WITH #8 SMS
(3) PER SIDE OF JOINT

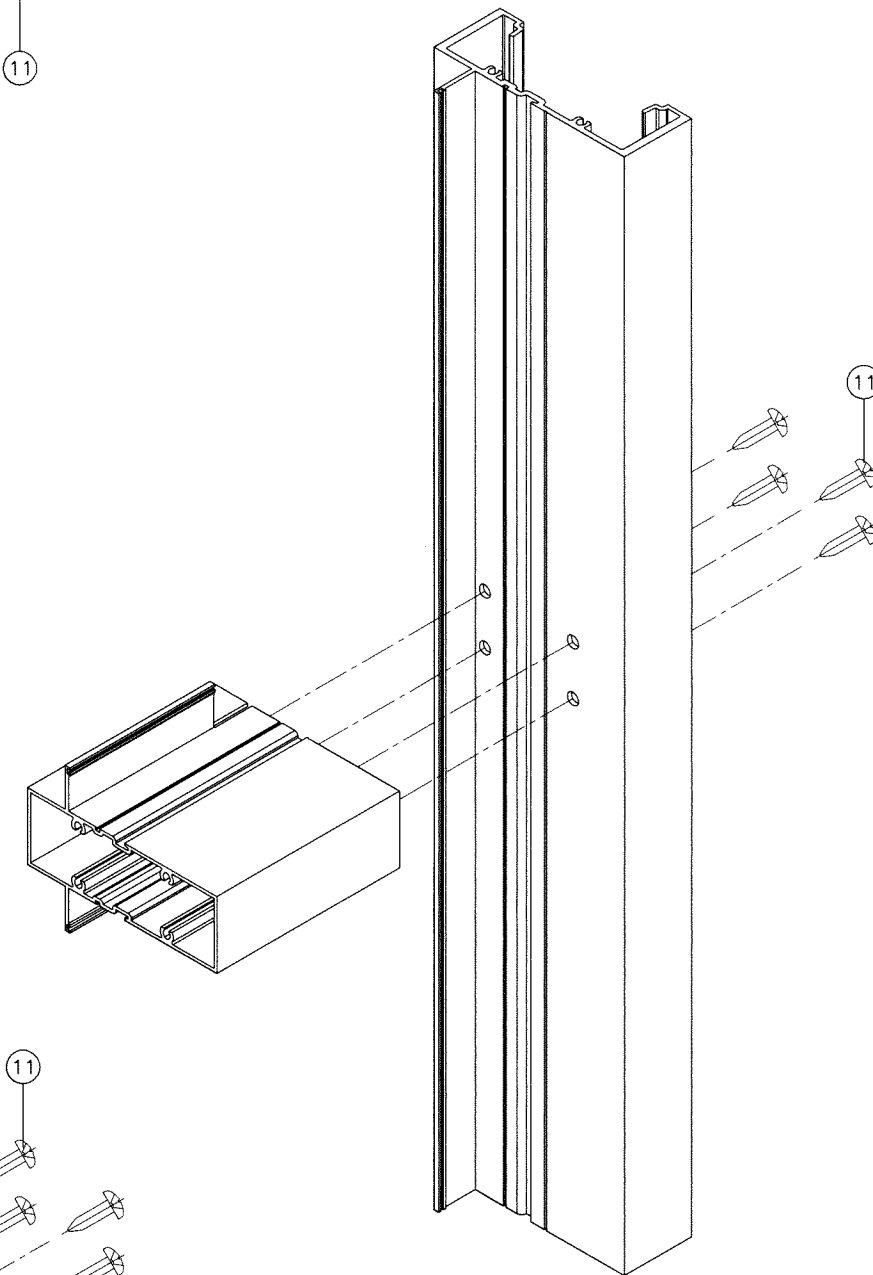
CIRCULAR OR ANGLED CORNERS



DOOR MULLION CORNER



RECT. OR SQUARE CORNERS



HORIZONTAL CORNER

Sealed: 7/21/2023

FL #27000



af c
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chk. by:

drawing no.
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